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TYPE OF MILK TANK MOUNTED ON SEMI-TRAILER SIMILAR TO THAT USED IN CHICAGO DAIRY DISTRICT

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# FIELD METHODS USED IN SUBGRADE SURVEYS

#### BY THE U. S. BUREAU OF PUBLIC ROADS ON THE PACIFIC HIGHWAY, WASHINGTON

#### Reported by A. C. Rose, Associate Highway Engineer

HERE is scarcely a road of any considerable length etc., indicate the origin of the parent material from widely in the physical properties which affect the con- principally upon the relative percentages of the various dition and supporting value of the subgrade. Minor constituents of the soil as shown by the mechanical differences may be found from foot to foot of the analysis. length of any highway; but generally it will be found that a soil of the same general type prevails for a considerable distance within which the general characteristics of the subgrade are fairly uniform.

determine in considering the suitability of any soil to detailed and recent bulletin of an area is available it is serve as a highway subgrade seem to be the degree to which it will absorb and hold water and the amount of swelling or shrinking which occurs when water is added to or taken from it. These characteristics are ascertained in the laboratory by tests applied to samples of the soil to determine its moisture equivalent percentage and volumetric shrinkage.<sup>1</sup> They may be approximately determined in the field by means of simplified difficulty is considerably increased. The object of tests developed by the writer in connection with a these surveys was to cover a large territory at a small study of subgrade soils in the Pacific Northwest and expense. Therefore the detailed soil types on heavily described in a previous issue of this magazine.<sup>2</sup> Atten- timbered sections may not be shown, and it may also tion is called to the fact, however, that the shrinkage be found that small areas of some types which are factor as determined by the laboratory and the field large enough to affect highway subgrade may be tests are not comparable, since in the former case the omitted. In other cases the accurate parts of the maps moisture content of the soil is the capillary saturation, may be confined largely to the sections productive from while in the latter case it is the moisture equivalent an agricultural standpoint. Areas covered by such percentage.

establishing the characteristics of doubtful soils; but not shown separately on the map. they are not the only means employed, nor are they even the most important of the methods by which the unmapped areas. In these it is necessary to study characteristics of a highway subgrade are determined. The first step in a subgrade survey is to establish the the nomenclature to the unmapped area under con-location of the various soil types. Until this is done sideration or better yet to secure from one of the the selection of representative test samples is impossible, and the results of tests made can be applied only to the particular location from which the samples are names found in the unmapped section. taken. But when the soil types are identified and the points at which the soil changes from one type to soil maps are useful for determining the several types another determined, it then is possible to select sam- but the series names need not be established unless ples representative of each type, and the test results it is expected to extend the survey over a large area or may be considered as applying to all parts of the road over an entire State highway system. in which the sampled types of soil are found.

# UNITED STATES BUREAU OF SOILS SURVEYS VALUABLE TO THE HIGHWAY ENGINEER

The greatest aids the highway engineer has for making these subgrade surveys are the publications and maps of special areas which are prepared by the United States Bureau of Soils. These are printed in the form of bulletins and give descriptions of the origin, color, physical characteristics, drainage conditions, etc., of the soils and also show a typical mechanical analysis for each class. The series names found on the soil. The mechanical analyses deterused in designating the soils, such as Aiken, Olympic,

anywhere but has for its subgrade at various which the soils are derived, while the type names, such points a variety of soils differing more or less as sand, silt-loam, silty clay loam, clay, etc., are based

For certain areas detailed soil bulletins have been prepared; in others only reconnaissance surveys have been made; and in still other sections no surveys have been carried on. The more definite the information, The characteristics which it is most important to the easier it is to carry on a subgrade survey. When a a comparatively easy matter to walk over a road project and establish the location of the soil types from the colored areas on the soil map, the location of the road and other physical features such as streams and lakes on the map, and the accompanying description in the bulletin.

When reconnaissance surveys only may be had the reconnaissance surveys require detailed investigation in These tests have been found to be very helpful in order to identify small areas of soil types which are

The worst condition, however, is presented by the adjacent areas which have been mapped and extend agricultural colleges the assistance of an expert in soil mapping who will establish the soil series and type

If only a short road project is to be investigated the

#### INFORMATION GIVEN BY BUREAU OF SOILS BULLETINS

The Bureau of Soils survey bulletins show the topography and drainage, the general climatic conditions, the geological history of the area and give a classification of soils as to series and types. The description of the soil series shows the color of the soil and subsoil, the nature and origin of the parent material, the topography and drainage where found, and the general characteristics as well as the natural vegetation usually mine the classification of the series into types based upon the percentages of the sand, silt, and clay constituents. All of this information presented in the bulletins is useful in identifying the soils in the field.

<sup>&</sup>lt;sup>1</sup> For a description of the moisture equivalent and volumetric shrinkage tests as made in the laboratory see PUBLIC ROADS, vol. 6, No. 2, April, 1925. <sup>2</sup> Practical Field Tests for Subgrade Soils. PUBLIC ROADS, vol. 5, No. 6, August, 1924.

#### THE SENSE OF FEELING A VALUABLE AID IN DETECTING SOIL TYPES

In making subgrade surveys it is a decided advantage to the investigator to be able to check his estimates by rubbing samples of the soil between the fingers. It is information concerning the clay content of the soil. remarkable how accurately a specimen may be classified after the operator has had some experience in this work; and, because of the importance of this method for reducing the cost and time of the work, it may be well to discuss it here at some length.

As a rule sands feel gritty; silts, velvety, smooth, and floury; and clays, which are smooth and plastic, offer considerable resistance to pressure, roll into balls when moist and adhere to the fingers. By the degrees in which they combine these salient characteristics of the primary constituents, soils other than pure sands, silts, and clays may be distinguished as sandy loams, sufficiently expert in this work to be confident of the estimates made of some of these gradations where the degree of variation is slight. Proficiency is acquired only by instruction from those who have learned the art, but the following notes by Prof. Charles F. Shaw<sup>3</sup> will be helpful.

Sand.-Sand is loose and granular. The individual grains can readily be seen or felt. Squeezed in the hand when dry, it falls apart when the pressure is released. Squeezed when moist, it will form a cast, but will crumble when touched. Sands are classified as coarse, medium, fine, or very fine sands, depending on the size of the grains that compose them.

Sandy loam.—A sandy loam is a soil containing much sand but which has enough silt and clay to make it somewhat co-herent. It has a gritty feel, and the sand grains can readily be seen. Squeezed when dry, it forms a cast which can easily be broken, but if squeezed when moist a cast can be formed that will bear careful handling without breaking. Sandy loams are classed as coarse, medium, fine, or very fine sandy loam, depend-ing on the size of the grains of which they are formed.

Loam.-A loam is a soil having an even mixture of the different grades of sand and of silt and clay. It is mellow with a somewhat gritty feel, yet fairly smooth and rather plastic. Squeezed when dry, it forms a cast that will bear careful handling, while the moist cast can be handled quite freely without breaking.

Silt-loam.—A silt-loam is a soil having little sand and only a small amount of clay, over half of the grains being of the size called "silt." It may appear quite cloddy but the lumps can be readily broken, and when pulverized it feels soft and floury. Either dry or moist it will form casts that can be handled freely

Either dry or moist it will form casts that can be nandled freely without breaking. If squeezed between thumb and finger it will not "ribbon" but will give a broken appearance. *Clay loam.*—A clay-loam soil in the field is dense and com-pact and breaks into clods or lumps. These are hard to break when dry. When the soil is moistened it can be pinched be-tween the thumb and finger to form a thin "ribbon" which will break thered it. The moist soil break readily, barely sustaining its own weight. The moist soil is plastic and will form a cast that will bear much handling. It does not crumble readily but tends to work into a heavy puddled mass.

Clay.-A clay soil is dense and compact, forming very hard lumps or clods. It is composed of very fine particles, which stick together to make a very plastic or putty-like mass when wet. The soil can be pinched out to form a long, flexible "ribbon."

Adobe.- The term "adobe" indicates a structural condition. Any soil that will shrink on drying and break into blocks with wide cracks is called an adobe. Most adobes are clay adobes, but there are clay-loam adobes, and some sandy-loam adobes have been found.

All of the above classes of soil, if mixed with a considerable amount of gravel or stone, may be classed as gravelly sandy loams, gravelly clays, etc., or as stony sandy loams, etc. Sandy clay and sandy clay loams may also occur.

#### CLAY CONTENT A VITAL FACTOR

The importance of the Bureau of Soils bulletins lies to a large extent in the fact that they present accurate From an agricultural standpoint this is a vital factor, because the amount and character of the clay present determine whether the soil is light and porous and of high productivity, or heavy, hard to drain, and diffi-cult to work. To the highway engineer and road builder a knowledge of the quantity and character of the clay content is important because it seems to be a well established fact that these factors determine the degree to which the soil will heave when frozen or shrink and swell with variations in moisture content. The amount and kind of clay in the soil are, therefore, critical elements both to the agronomist and the highloams, silt-loams, sandy clays, clay-loams, silty clay- way engineer; and it is chiefly because they supply loams, and silty clays. The writer has never become reliable information with regard to these elements that the maps made by the Bureau of Soils for agricultural purposes are an invaluable aid in making a road subgrade study.

> It is true that these soil maps will not give information relative to all the soils which make up the subgrade. In rugged country the roadbed both in cuts and fills will be composed of soil which has been excavated from beneath the 6-foot layer included in the soil survey.<sup>4</sup> On the other hand, a large percentage of our highways are built through level or gently rolling topography and the excavations do not reach deeper than 6 feet. For these areas the soil maps are entirely adequate but even in the rugged country the soil surveys are of great assistance because the series names, such as Aiken, Melbourne, etc., are determined prin-cipally from the geological formation and the nature of the parent rock from which the soil was formed. As a rule the soils of any series, found at any depth (even greater than 6 feet) below the surface, bear a marked similarity. It follows therefore that for all conditions, the Bureau of Soils surveys, wherever they have been completed, present fundamental data from which the highway engineer may proceed to determine more specific and pertinent information concerning the subgrade.

> Unfortunately soil surveys have not been completed and published for a considerable portion of the country and it becomes necessary, therefore, in many cases to identify the soils in the unmapped areas by comparison with similar samples taken from nearby areas which have been mapped or from mapped areas which bear the greatest resemblance to the unmapped area under consideration. Of course it is not necessary to attempt to determine the Bureau of Soils series and type name for a restricted subgrade study of, say, a 10-mile project, the results of which will not be used in further work. On the other hand, if it is expected to extend the subgrade studies over a large area or over an entire State highway system it is desirable to determine the Bureau of Soils nomenclature in order that the soil tests made upon one road project may be used for evaluating the quality of the same soil series and type when found on another project. It is not to be inferred from this that

<sup>&</sup>lt;sup>2</sup> Professor of Soil Technology, University of California.

<sup>&</sup>lt;sup>4</sup> The Bureau of Soils surveys formerly included mechanical analyses of the upper 6 feet of the soil in the western States and the upper 3 feet in the castern States with often a brief description of the probable character of the subsell at greater depths. The present practice is to describe all the soil and subsoil regardless of the depth down to the parent material with mechanical analyses. The depth now covered may reach to 10 or 15 feet. This makes the later surveys particularly valuable for evaluat-ing highway subgrades since these data include all the soil encountered in making the cuts and fils. cuts and fills

a single test of a soil type is considered sufficient to study was begun. A Dodge sedan automobile, a remidentify it as a good or bad subgrade wherever it is nant of the World War, was used for the transportation found. On the contrary there are found to be varia- of the investigators and the soil-testing apparatus. A tions in the test values for the same soil series and type closed car is particularly adapted to this type of work which make it necessary that a sufficient number of because it provides shelter for taking notes during tests be made in any region so as to determine the upper rainy and stormy weather, which is the best time to and lower limits of the variations in the test values. In many cases these upper and lower limits will fall above the critical value which has been established for a good subgrade soil and therefore these will be classed thereafter as bad subgrade soils wherever they are found and without further tests. In the event that the upper and lower limits are found to be less than the critical value for a good subgrade soil they will be called good soils. In a number of cases, however, there will be found soils whose upper and lower test limits will fall above and below the critical value established for a region. These are doubtful soils and must be tested in Figure 1 that a residual soil found in the rough, mounall cases.

#### DIGEST OF AVAILABLE DATA FIRST STEP IN SURVEY

In conducting a subgrade survey it is advisable as a first step to digest all available information concerning the soils of the area. If a Bureau of Soils survey bulletin is available the description of the soils contained in the bulletin may be reduced to a convenient tabular form as shown in Table 1.<sup>5</sup> From the same bulletin it will generally be possible to obtain a description of the topographic position of the various soils, i. e., whether they are found generally in mountainous, upland, or valley sections. With this information available it is convenient to prepare a diagram such as Figure 1, which, when used in the field, will aid the investigator by narrowing the range of soils to be considered in identifying the particular soils found on the project.

#### METHODS OF SURVEY VARIED TO MEET CONDITIONS

The methods used in making the subgrade survey will vary according to whether the road project is included in an area for which a recent and detailed Bureau of Soils bulletin is available, whether only a reconnaisance survey bulletin has been completed, or whether the area is unmapped. In the first case very little preliminary work is necessary before the field work begins. In the unmapped areas it is safer where possible to secure the assistance of a soil expert from a local agricultural college, because this is the most difficult problem that is likely to be encountered. The average case, however, may be said to be represented by an area covered by a reconnaissance survey because some of the old surveys were made before the modern methods and more detailed classifications were adopted and many of these old records are in existence. To illustrate a method which may be applied under average conditions the writer has selected as a basis for discussion the survey made on a 53-mile portion of the Pacific Highway in a section of the State of Washington covered by a Bureau of Soils reconnaissance survey.

#### FIELD INVESTIGATIONS

After a thorough study of the United States Bureau of Soils survey bulletin, the field work of the subgrade

observe drainage conditions. First the investigators rode or walked over the entire project and established the survey stations of the changes in soil types. An approximate idea of the location of the soil series was obtained from the course of the project on the Bureau of Soils map (Fig. 2); but the condensed and tabulated descriptions of the soils of the region, similar to those given in Table 1, and the diagram of their location with respect to the topography shown in Figure 1 furnished the most reliable means of checking the identification of the soil series. For instance, it was evident from tainous districts must be either Olympic, Aiken, Melbourne, or Underwood. By a comparison of the field

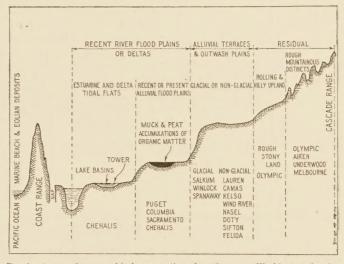


FIG. 1.—A general topographical cross section of southwestern Washington showing the location of the several soil series. Such diagrams greatly simplify the identification of soils by reducing the number of possibilities

observations with the characteristics shown in Table 1 it was then possible to arrive at the series name by a process of elimination, checking the types by feeling between the fingers. The importance of this latter check can not be unduly stressed. It was possible by this means in the Pacific Highway study to locate in the vicinity of streams narrow belts of the Chehalis series which were not considered of sufficient importance by the Bureau of Soils to include in the reconnaissance survey map.

The boundaries between the soil types were often well defined and frequently could be determined within 1 or 2 feet. At other places the transition from one soil type to another was gradual and it was necessary to approximate the point of change within a belt perhaps 40 or 50 feet wide. Having determined the points of change, the various series and types of soils encountered and the survey stations of the points of change were tabulated as shown by the example given in Table 2.

<sup>&</sup>lt;sup>5</sup> The data in Table 1 were digested from the Reconnaissance Survey of South-western Washington, U. S. Department of Agriculture, Bureau of Soils, issued May 15, 1913.

## TABLE 1.—Description and history of some of the soils encountered on the Pacific Highway

#### RESIDUAL SOILS

Series	Co	lors	Derivation	Origin and material	Topography	Characteristics	Drainage	Types
Delles	Soil	Subsoil	Derivation	ongin and matorial	ropoBrapaj		D. ramage	
Olympic	Light brown to reddish brown.	Brown lighter than soils.	From basaltic rocks which underlie surface at from 3 to 25 feet and oc- cur in weathered fragments on sur- face and in soil and subsoil.	Frequently of silty tex- ture. In small areas some andesitic mate- rial and locally some colluvial material from the same rocks has been included.	Rough, hilly, or mountain- ous. So me areas compar- atively level.	Outcrops of basalt and presence in soil of fragments of same rock.	Thorough to excessive.	Stony loam (Ost). Loam (Ol). S ilt- loam (Osl). Stony clay- loam (Os). Silty clay-loam (Osc). Clay (Oc). D ark colored land- slide phase.
Aiken	Dark brick red or purplish red to dark.	Bright red or reddish brown.	From basalt with ad- mixture in some places of materials from andesitic or o ther eruptive rocks.	Residual bowlders and small fragments of rock found through soil mass. Bed rock lies shallow.	Areas lie on slopes or pla- teau-like up- lands. Gently sloping to steep, rough, and broken.	Brick-red color of soil.	Efficiently to exces- sively drained.	Stony clay (As). Silty c l a y - loam (Ac).
Underwood	Yellow brown to gray brown.	Same as soil	Residual origin, but include some areas of colluvial forma- tion.	Fragments of basalt size of small gravel to large bowlders, many of spherical form fre- quently found in soil and subsoil.	And blocker. Rolling to steep and hilly foot- hill districts and foot slopes of mountains.	Numerous soft iron pellets oc- cur in soil. Most numerous near surface and range from coarse sand to pellets ½ inch in diameter.	Welldrained.	Loam (Ul).

#### SOILS OF THE GLACIAL PLAINS AND RIVER TERRACES

Lauren	Reddish or light brown to dark brown.	Light brown or brown, sometimes mottled.	Probably formed from ancient allu- vial or marine sediments derived from basaltic rocks, porous.	Soil underlain by porous substratum of strati- fied sand and fine gravel with occasional pockets or strata of coarse gravel.	Occupies elevat- ed terraces ly- ing adjacent to and above p r e s e n t stream valleys.	Presence of soft iron-cemented pellets on sur- face.	Well drain- ed.	Gravelly coarse sandy loam (Lg). Sandy loam (Lsl). Fine sandy loam. (Lf). Silt-loam (Ls).
Camas	Light to dark brown.	Light to red- dish brown.	Recent alluvial ter- races from basaltic rocks.	Type occupies low ter- races and alluvial fans at mouths of small creeks emptying into Columbia. Soil and subsoils contain rounded or subangu- lar gravel and bowlders.	Surface level to gently sloping or undulating.	Soils contain nu- merous iron pel- lets. Outcrops of basalt and angular frag- ments of basalt occur on steeper slopes.	do	Stony gravelly loam (Cst). Gravelly sandy loam (Gg). Silt- loam (Cl).
Kelso	Grayish to reddish brown.	do	Material forming terraces which lie about 40 feet above bed of present flood plains is de- rived from glacial deposits and in part from areas occupied by resid- ual Olympic and Melbourne soils.	Subsoil underlain by substratum of gray	Surface gently sloping or un- dulating.		do	Silty clay-loam (Ks).

#### SOILS OF THE RECENT FLOOD PLAINS AND DELTAS

Sacramento	Dark gray to drab or black.	Drab or brown may be mottled.	Recent alluvial flood plain material de- posited from shift- ing stream cur- rents or slack flood waters. Has been transported long distances.	Comes from quartz-bear- ing and quartz-free igneous rock and met- amorphic rock and some from sediment- ary rock and glacial material. Contains a large amount of or- ganic matter. Deep- er subsoil at 3 to 5 feet is fine sand.	Occupies stream bottoms and flood plains. Often marked by sloughs subject to overflow. Sur- face varies from irregu- lar to smooth.	Large amount of organic matter.	Subject to overflow.	Silty clay-loam (Sc).
Chehalis	Gray or drab to reddish brown, dark brown to black.	Yellow - gray, sometimes mottled, lightbrown, darkbrown, or black.	Material has been eroded mainly from fine-textured soils occupying the uplands and deposited in river valleys in times of flood.	Recent alluvial, occupy- ing valleys of streams that traverse humid regions of residual soils from basalt and sedimentary rocks.	Almost level. Sloughs or abandoned stream chan- nels are fre- quent.	Heavier iypes contain much organic matter.	Good nat- ural drain- age.	Loam (Ch). Silty clay- loam (Cd). Clay-loam (Cc). Silty clay (Cs). Clay (C).

# TABLE 1.—Description and history of some of the soils encountered on the Pacific Highway—Continued Soils of the MARINE BEACH AND ÆOLIAN DEPOSITS

Clauden	Co	lors	Dini					
Series	Soil	Subsoil	Derivation	Origin and material	Topography	Characteristics	Drainage	Types
Westport fine sand.	Gray to white sand.		Shore drift	Material which has been built up above sea level by the combined action of waves and wind.	Occupy spits on each side of entrance to Willapa Bay and narrow strips on the seaward side of a part of the areas oc- cupied by Westport fine	No agricultural value. Lie above high tide. Inundated dur- ing heavy storms.	Good	Fine sand (We).
Coastal beach and dune sand.	Gray to light yellow gray fine sand.	Mottled yel- low, gray and brown fine sand.	Material derived from beach de- posits. Type con- fined to western part of Pacific County, Wash.	Aeolian origin. Top, in- coherent, fine sand, 12 to 14 inches. Sub- soil the same to depth of 3 feet or more. Surface has small per- centage of organic matter.	sand. Marked by a series of low, rounded ridges 5 to 25 feet high with cor- responding depressions between. Lies very little above sea level. A few small level areas occur.	Typical mottled subsoil. Vege- tation on long sandy areas a stunted growth of fir. Dense under-growth of salal.	do	Costal beach and dune sand (Cd).

SOILS DERIVED MAINLY FROM ORGANIC DEPOSITS

Muck and peat	Brown	Grayish black to black.	Occupy poorly drained areas.	Occur in basins where conditions are favor- able for growth and preservation of rank vegetation. Organic matter in various stages of decomposi- tion. Consist of few inches of coarse vege- table fiber underlain by 18 to 20 inches of grayish black to black muck which in turn rests on a bed of peat. Underlain by fine sand at 3 to 5 feet.	Areas are flat and lie low. Covered with water during a part of the year. Some areas occur on terraces or up- lands and are underlain by impervious clay.	Underlying sand at 3 to 5 feet.	P o o r l y drained.	Muck and peat (Mp).
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### TABLE 2.—Identification of soil types

### TABLE 2.—Identification of soil types—Continued

Town n	Mile num- ber	Station to station	Soil series	Soil type	Abbre- viation	Town	Mile num- ber	Station to station	Soil series	Soil type	Abbre- viation
La Center Bridge over North Fork Lewis River Woodland.	0 1 2 3 4 5 6 6 7	$\begin{array}{c} 850 \\ 879+23 \\ 902+80 \\ 902+80 \\ 933+00 \\ 933+00 \\ 937+00 \\ 947+00 \\ 955+60 \\ 1,008+40 \\ 1,008+40 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,012+00 \\ 1,120+00 \\ 1,1$	Felida Aiken Felida Aiken do Felida do Felida Aiken Felida Puget Felida Puget Felida Puget Felida Puget Felida Bridge Puget Go Go do do Co Co Kelso do Olympic	Silt-loam	Fs.         Fs.         Ac.         Fs.         As.         As.         Fs.         As.         Fs.         Pl.         Fs.         Pl.         Fs.         Pl.         Fs.         Pl.         Ps.         Pl.         Ps.         Ps.         Ps.         Ps.         Sc.         Osc.         Osc.	Toutle Riverbridge	42 43 44 45 46 47 46 47 48 49 50 51 51 52 53	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Toutle over. Olympic Puget Kelso Toutle do Puget Kelso Olympic do Olympic do	Very fine sand over Silty clay-loam Fine sandy loam. None Silty clay-loam Very fine sand do. Silty clay-loam do. Silt-loam. Silt-loam. Silt-loam. Silt-loam. do. do. do. do. do. do. do. do. do. do	P1. Ks. Ts. Ps. Ps. Ks. Osc. Osc. Ss. Ks. Ks. Ks. Wsc. Wsc. Wsc. Wsc. Wsc. Wsc. Wsc.

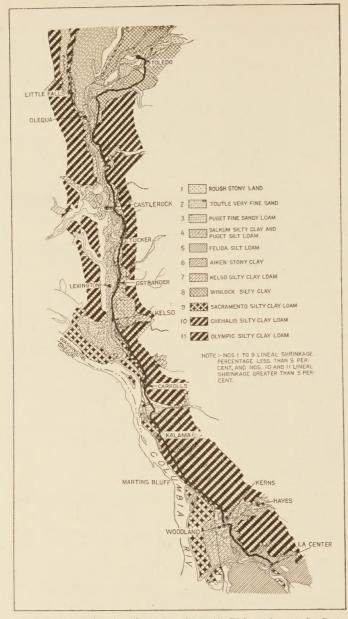


FIG. 2.—The variations in soil types on the Pacific Highway between La Center and Toledo, Wash., are shown by the legends which shade from white to black with the increase in the clay content of the soil

The project was then retraced and representative samples were selected from the types previously identified. These samples consisted of two full seamless galvanized salve cans of each type. The cans were 3 inches in diameter and  $2\frac{1}{2}$  inches deep. Some of the excavations being of such a depth that the subgrade was composed of material beneath the top layer described in the Bureau of Soils survey, special samples of these subsoils were taken and these were treated as special types.

By utilizing in this way the Bureau of Soils data in combination with the test by feeling with the fingers, it was possible to identify on the Pacific Highway order to secure the limiting values for all the soils project.

m- le o.	Location of	of sample Station	Mile No.	Soil series and type	Mois- ture equiva- lent (aver- age of 2 runs)	Lineal shrink- age (aver- age of 2 runs)	Volu- metric shrink- age (com- puted)
63 64 65 66 67	Topsoil Subsoil Topsoil Subsoil do	996+25 996+25 1,080+50 1,080+50 1,141+00	2.8 2.8 4.4 4.4 5.5	Aiken stony clay do Felida silt-loam do Locally known as	Per cent 31. 2 35. 9 28. 3 30. 7 22. 8	Per cent 2.49 9.19 2.4 4.0 2.9	Per cent 7.3 25.0 7.3 11.7 8.7
68 69 70	do do Topsoil	$174+00 \\ 492+00 \\ 505+00$	9.8 27.0 27.3	blue clay. Olympic clay 	57.2 40.3 26.3	14.1 9.4 0.1	36. 1 25. 8 0. 5
71 72	Subsoil Topsoil	$505+00 \\ 513+00$	$27.3 \\ 27.4$	Sacramento silty clay- loam.	$34.0 \\ 43.6$	$     \begin{array}{c}       1.3 \\       3.6     \end{array} $	4.0 10.6
73 74 75 76 77 78 79 80	Subsoil Topsoil Subsoil Topsoil Subsoil Subsoil Subsoil Subsoil	513+0016+5019+8319+8312+0012+00141+00	$\begin{array}{c} 27.4\\ 28.7\\ 28.7\\ 28.8\\ 28.8\\ 29.3\\ 29.3\\ 31.8\end{array}$	roam. do. Puget silt-loam. do. do. do. kelso silt-loam.	42. 6 21. 9 23. 6 37. 3 27. 8 36. 8 26. 5 26. 8	$\begin{array}{r} 4.3\\ 1.1\\ 0.6\\ 2.1\\ 1.6\\ 1.0\\ 0.5\\ 0.5\end{array}$	$12.5 \\ 3.1 \\ 2.0 \\ 6.1 \\ 4.8 \\ 3.0 \\ 1.5$
81 82 83	down. Topsoil Subsoil do	$236+00 \\ 236+00 \\ 105+00$	33. 6 33. 6 40. 1	Kelso silty clay-loam. do Toutle gravelly	34.4 26.9 8.2	$3.2 \\ 1.6 \\ .0$	9.8 5.0 .0
84 85 86	Topsoil Subsoil Topsoil	$119+00 \\ 119+00 \\ 139+22$	$\begin{array}{c} 40.\ 4\\ 40.\ 4\\ 40.\ 7\end{array}$	coarse sand. Toutle very fine sand. do Olympic silty clay- loam.	26.4 32.6 36.4	.0 0.6 7.8	.0 2.0 21.8
87 88 89 90	Subsoil Topsoil Subsoil Topsoil	139+22 168+00 168+00 73+50	40.7 41.3 41.3 46.9	do Winlock silty clay	33.5 36.4 30.1 41.3	3.6 3.5 4.4 8.1	$   \begin{array}{r}     10. \ 6 \\     10. \ 5 \\     12. \ 6 \\     22. \ 0   \end{array} $

TABLE 4.-Maximum and minimum values of the lineal shrinkage of soils on the Pacific Highway

loam.

do. Salkum silty clay ...

\_\_\_\_do.\_\_\_\_

46. 9

52.8

52.8

73 + 5025 + 00

25 + 00

35.3

40.2

41.3

1.9 1.0

19.8

 $\begin{array}{c} 6.0\\ 3.0 \end{array}$ 

		Abbre-			Lineal sh	hrinkage
	Soil series and type	viation	Ext	ent	Topsoil	Subsoil
Residual soils.	Olympic silty clay-	Osc	Miles 16. 84	Per cent 31. 80	Per cent 7.8	Per cent 3.6
	loam. Olympic clay Aiken stony clay				2.5	9. 4–14. 1 9. 2
	Aiken silty clay-loam Rough, stony land	Ac Rsl	. 08 2. 65	, 15 5, 00		
Soils of glacial plains and	Toutle gravelly coarse sand.	Tg	. 05	. 09		
terraces.	Toutle very fine sand Salkum silty clay Winlock silty clay	Ts Ss Wsc		3.87 2.17 9.63	1.9	.6 1.0 4.4
	Kelso silty clay-loam Felida silt-loam	Ks Fs			1. 1-3. 2 2. 4	. 6-1. 6
Soils of the re- cent plains	Puget fine sandy loam. Puget silt-loam	Pl Ps	2.11	7.50 3.97	. 1 1. 0–2. 1	1.3
and deltas.	Columbia fine sand Sacramento silty clay- loam.	Cfs Sc		. 79 1. 19	3.6	4.3
	Chehalis silty clay- loam.	Cel	. 13	. 24	8, 1	7.1
	Bridges, etc	******	1.44	2.72		

encountered. This gives some idea of the saving in time and labor made possible by the use of the Bureau of Soils bulletin. If this bulletin or similar data had project some 76 changes in the soil types, but these not been available for the area it might have been necincluded only 16 different series and types and it was necessary to make field tests on only 31 samples in curate information with regard to the soils of the entire

98

pl N

Subsoil ...

\_\_\_\_do\_\_\_\_\_

do

91

92

93

TABLE 3.—Results of field tests

TABLE 5.—Mechanical	analysis	of so	il types	found	along	the
Pacific Highway by th	he United	States	Bureau	of Soils	survey	r

-						· · .			
Soil Series	Туре	Descrip- tion	Fine gravel	Coarse sand	Me- dium sand	Fine sand	Very fine sand	Silt	Clay
Olympic Do Aiken Do Rough, stony	Silty clay- loam. Clay <sup>1</sup> Stony clay Silty clay- loam.	Soil Subsoil Subsoil Soil Subsoil		$\begin{array}{c} P.ct. \\ 3.0 \\ 2.0 \end{array}$	$\begin{array}{c} P.ct \\ 1.4 \\ 1.5 \end{array}$	P.ct. 5.6 4.2 4.9 3.9 5.9 4.7	P.ct. 10.0 6.5 5.5 6.0 12.3 9.0	P.ct. 53. 6 44. 6 38. 4 49. 1 51. 5 62. 5	P.ct. 25.7 40.7 46.5 38.1 26.7 20.7
Toutle Do. <sup>3</sup>	Gravelly coarse sand. Very fine	Soil Subsoil	11. 2 12. 1	22. 8 22. 4	13. 3 12. 7	22, 1 22, 3	11. 4 12. 5	14. 6 14. 4	4. 7 3. 5
Salkum Winlock	sand. Silty clay.	Soil Subsoil Soil Subsoil	.5 .2 .0	1.2 1.1 1.4	1, 1 1, 2 .8	3.3 3.2 1.9	3.1 3.6 3.0	59.4 55.6 60.3	31.5 34.6 32.2
Kelso	Silty clay- loam.	Soil Subsoil	.0 .5 .2	2.1 2.6 1.5	1.3 1.7 1.1	3.3 2.9 2.1	4.7 3.6 2.0	57.6 60.1 71.1	30.6 28.5 21.8
Felida Puget Do Columbia <sup>4</sup>	Silt loam Fine sandy loam. Silt-loam Fine sand.	Soil Subsoil Soil Subsoil Subsoil	. 4 . 0 . 4 . 1 . 0 . 1	3.2 1.0 .3 .2 .4	$ \begin{array}{c} 1.7\\.6\\1.8\\3.1\\.1\\3.5\end{array} $	$\begin{array}{c} 3.3 \\ 2.2 \\ 24.0 \\ 66.7 \\ 2.0 \\ 37.4 \end{array}$	$ \begin{array}{c} 11.9\\ 10.7\\ 20.3\\ 21.0\\ 4.4\\ 22.9 \end{array} $	$\begin{array}{c} 63.\ 6\\ 69.\ 7\\ 43.\ 1\\ 6.\ 7\\ 82.\ 7\\ 32.\ 5\end{array}$	$ \begin{array}{c} 15.8\\ 15.7\\ 10.0\\ 1.7\\ 10.5\\ 3.7\\ \end{array} $
Sacramento	Silty clay- loam.	Soil Subsoil Soil Subsoil	$     \begin{array}{c}       0 \\       1 \\       0 \\       0 \\       0     \end{array} $	$     \begin{array}{r}             .3 \\             .5 \\             .1 \\             .0 \\             .0         $	$     \begin{array}{r}             .6 \\             .6 \\           $	$ \begin{array}{c} 1.7\\ 1.1\\ 2.6\\ 1.9 \end{array} $	. 8     1.3     5.8     1.0	$\begin{array}{c} 72.\ 2\\ 70.\ 3\\ 64.\ 8\\ 64.\ 7\end{array}$	24.1 25.9 26.4 32.1

<sup>1</sup> Large proportion of clay present. <sup>2</sup> No analysis is given but considerable quantities of reddish brown clay are inter-mingled with the rock.

<sup>3</sup> No analysis given but a large proportion of very fine sand and a small percent-age of organic matter is present in the soil. Large proportion of very fine sand in the

<sup>4</sup> Practically all sand.

# IDENTIFICATION OF BUREAU OF SOILS TYPE NAMES MAKES POSSIBLE A GREATER SAVING OF TIME ON FUTURE WORK

More important, however, than the saving of time on a single project is the fact that the correlation of the results of the tests with the series to which the soils belong will be useful in still further reducing the amount of testing required when the same soils are encountered on other projects. When the tests have been made on a sufficient number of roads to establish the limiting values for all the soils of a region, then it should be possible to make future subgrade surveys with a Bureau of Soils bulletin and map without making any tests except those which will always be required on the soils which vary in characteristics so as to be always doubtful.

The degree of certainty with which the characteristics of particular soils may ultimately be established by means of repeated tests may be appreciated by reference to Table 3. Two of the soils listed in the tablethe Kelso silty clay-loam and the Olympic clay subsoil-will be used as an example. The lineal shrinkage percentages of the Kelso soil as determined by the tests varied from 1.1 to 3.2. The corresponding percentages for the Olympic soil varied from 9.4 to 14.1. Although the range in the latter case may seem rather great, there is in both cases a sufficient similarity in the values to establish the first soil as a good subgrade material and the latter as a bad subgrade material.

#### SOIL SAMPLES SUBJECTED TO SIMPLE FIELD TESTS

The soil samples selected in the manner described above were subjected to simplified field tests to determine their moisture equivalent and lineal shrinkage percentages. The methods employed in making these tests have been described in detail in a previous issue

of PUBLIC ROADS,<sup>6</sup> and these descriptions are repeated here briefly for convenient reference.

Moisture equivalent percentage test.—The test is made by taking a 500-gram sample of air-dried soil, breaking up the lumps, placing the sample in a bowl, adding water slowly from a burette, and mixing the water and soil until it reaches the consistency of putty and may be compacted with a spoon or spatula without any free water remaining on the surface. Water is then allowed to drop upon the smoothed surface as long as it is absorbed. Before the moisture equivalent percentage is reached the sample will absorb water readily but when the critical value is passed the surface will assume a wet, shiny appearance. The sample is then weighed and dried out at 105° C. and the percentage of water is calculated on the basis of the dry weight of the soil.

Lineal shrinkage percentage test.—A 300-gram sample of soil wetted to moisture equivalent percentage is packed in 1/2-inch layers in a galvanized iron mold (1 inch by 1 inch by 10 inches) with a wooden tamper ( $\frac{1}{2}$  inch by  $\frac{1}{2}$  inches by 14 inches). The bars thus formed, after being weighed, are pushed from the mold upon a porcelain plate and calipered and then oven-dried at  $105^{\circ}$  C. and calipered again. The difference in length computed as a percentage of the wet length of the bar is considered the lineal shrinkage percentage.

The lineal shrinkage rather than the volumetric shrinkage is considered the preferable test because the vertical distortion of the subgrade due to the volume changes in the soil is believed to have the greatest effect upon the stability of the pavement.

The results of the tests made on the samples taken on the Pacific Highway are shown in Table 3, and the maximum and minimum values of the lineal shrinkage percentage for each soil together with the extent of the occurrence in the road bed are given in Table 4. This particular test is thus summarized because it is the critical test for subgrade soils. The moisture equiva-lent test is valuable principally as an indication of what the lineal shrinkage may be, and a similar value attaches to the mechanical analyses of the Bureau of Soils, shown in Table 5, because of the more or less close relation of the moisture equivalent percentage and the clay content of the soil.

#### SHORT CUTS POSSIBLE ON RECONNAISSANCE SUBGRADE SURVEYS

In advance of the definite classification of the subgrade soils of a region by the methods suggested above. it is possible to avoid a considerable amount of testing on rough, reconnaissance surveys by accepting the clay content of the soils as shown by the mechanical analyses of the Bureau of Soils as a rough criterion of their value. Such rapid surveys may be necessary when only a limited amount of time is available for the subgrade study. From the examination of a large number of soils in the Pacific Northwest it has been found to be the general rule that when the Bureau of Soils mechanical analysis shows a percentage of clay of 20 or less the lineal shrinkage percentage will be less than 5 per cent, which is below the limiting safe percentage for a subgrade soil in the Pacific Northwest. For instance, consider the Felida silt-loam. According to the mechanical analyses made by the Bureau of Soils (Table 5) this soil has a clay content of 15.8 per cent. The lineal shrinkage was found

<sup>&</sup>lt;sup>6</sup> Practical Field Tests for Subgrade Soils, PUBLIC ROADS, vol. 5, No. 6, August, 1924.

by tests to be 2.4 per cent, which confirms the soil as a good subgrade material. (See Table 3.) Similarly it will be observed that all the soils listed in Table 5 as having a clay content of 20 per cent or less are shown in Table 3 to have safe lineal shrinkage values.

On the other hand, there are a number of soils the clay content of which exceeds 20 per cent which also are shown by the shrinkage tests to fall within the safe limit, but such soils should always be considered of doubtful value until their suitability is definitely proved by shrinkage tests. For example, Table 5 shows the Winlock silty clay to have a clay content of 32.2 per cent. This was therefore a doubtful subgrade material until the lineal shrinkage percentage was determined to be 3.5 per cent, which established it as a good subgrade soil. Sometimes, however, the clay content by mechanical analysis is very deceptive. An example of this may be seen in the Chehalis silty clay-loam with a clay content according to Table 5 of 26.4 per cent. While this percentage exceeds the limiting value of 20,

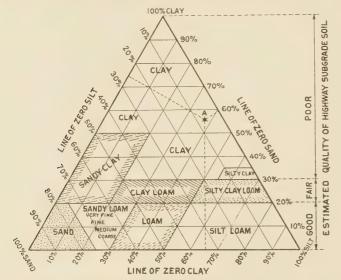


FIG. 3.—Trilinear soil classification chart for identification of good and bad subgrade soils in reconnoissance surveys. The nomenclature of the type areas is designed to agree with that of the United States Bureau of Soils

adopted as the rough criterion for the Pacific Northwest, it does not greatly exceed it, yet the shrinkage tests showed this material to have a lineal shrinkage percentage of 8.1, which far exceeds the 5 per cent believed to be the limit for a good subgrade soil.

The writer does not advocate that the limits of clay content suggested for the Pacific Northwest be accepted for any region without verification. They are simply a guide to what seems to be a logical method. On the contrary, it is recommended that the various soil series and types as classified by the Bureau of Soils be tested a number of times over different areas of the same general region until it is believed that the upper and lower limits of the variations in the test values have been established. It is very likely that an investigator will then be able to walk over a road project through an area which has been mapped by the Bureau of Soils and, after identifying the soil types and determining their location, pick out at once the good and bad subgrades on the basis of tests made on similar soils found elsewhere in the region. But even under the most favorable circumstances doubtful soils may be found which will require testing before judgment may be passed upon them.

For rough reconnaissance survey purposes the soil classification triangle, Figure 3, may be used in connection with the Bureau of Soils survey bulletins for evaluating the subgrades. The triangle is plotted according to Professor Ferèt's method (Annales Des Ponts et Chaussées, 1892); and the nomenclature of the type areas is designed to agree with that adopted by the Bureau of Soils to describe the various soil types. The percentage of clay of 20 by mechanical analysis is shown as the upper limit for a good subgrade soil. Where the clay content by mechanical analysis is greater than or near 20 per cent the soil may make a doubtful or bad subgrade and these soils should be tested in all cases. Tests for lineal shrinkage show many soils within the zone of 20 to 30 per cent of clay to have a lineal shrinkage percentage of less than 5 per cent. These have therefore been roughly classified as fair subgrades. But, generally speaking, soils with a clay content by mechanical analysis of 30 per cent or more have a lineal shrinkage of more than 5 per cent and are, therefore, believed to be bad subgrade material.

In a former article <sup>7</sup> the writer stated that for road soil reconnaissance survey purposes the clay content by mechanical analysis may be considered as equal to the moisture equivalent percentage. This statement was based upon the following formula developed by Briggs and Shantz: <sup>8</sup> Moisture equivalent = 0.02 sand +0.22 silt +1.05 clay. Field tests have indicated that for rough reconnaissance survey purposes this formula could be modified so that the clay content could be considered as equivalent numerically to the moisture equivalent percentage. This is not always true, especially when the silt content is high and the clay content low. But because of the variable character of soils it is not believed that any formula of this kind can be developed which will hold true in all cases, nor even in a majority of cases. The moisture retentivity varies not only with the size of the soil particles but also with the character of the surface and structure of the grains, whether they be glazed or rough, solid or porous. In general, however, the moisture equivalent percentage does increase with the percentage of clay, and on the basis of tests made by the writer the clay content alone seems to be as good an indicator of the moisture equivalent as the formula of Briggs and Shantz.

#### INTERPRETATION OF THE SOIL TESTS

As previously pointed out the most important of the test results are the lineal shrinkage percentages. These afford the best indication of the probable behavior of the soil in the subgrade. But it must be borne in mind that the shrinkage percentage is materially affected by the presence of coarse material. The shrinkage test is made on samples of the soil from which all particles larger than 1 millimeter  $(\frac{1}{25}$  inch) have been excluded by screening. If, therefore, a considerable amount of coarse material is present in the soil as it occurs in the field the actual field shrinkage may be considerably less than the test values indicate. Consequently it is necessary to estimate the amount of coarse material present in the field and to use this information in conjunction with the test values for shrinkage to identify finally the unsuitable subgrade soils.

 <sup>&</sup>lt;sup>7</sup> Practical Field Tests for Subgrade Soils. Public Roads, Vol. 5, No. 6, August 1924.
 <sup>8</sup> The wilting coefficient for different plants and its indirect determination. U. S. Dept. of Agriculture Bulletin No. 230.

**TABLE 6.**—The reduction in the lineal shrinkage percentage of a Cove clay soil caused by the addition of varying amounts of sand of various gradings

I part medium sand to 1 part of soil	Per cent 20.1	Per cent 1.64	Per cent
part medium sand to 10 parts of soil part medium sand to 20 parts of soil part coarse sand to 2 parts of soil 1 part fine sand to 2 parts of soil	25, 7 35, 4 38, 1 39, 4 25, 9 27, 5		5, 0 8, 0 15, 0 24, 9 29, 9 15, 0 20, 3
All soil	40.5	13.46	35, 2

 
 TABLE 7.—Locations on project where lineal shrinkage percentage of soil exceeds 5 per cent

Locality	Station to station	Soil series
La Center to Woodland	933 - 937	Aiken.
	949 -1,012	Do.
	1,045+50-1,058+50	
Woodland to Martins Bluff	1,089 -1,120 51 - 219	Do.
Martins Bluff to Kalama		Olympic, Do.
Kalama to Carrolls		
Kalama to Cartons	589+07- 0+-00	
	0 - 67 + 50	
	78+50- 80+50	
	230 - 250	Do.
Carrolls to Kelso	250 - 319 + 50	Do,
	322+50- 509	Do.
Kelso to Ostrander		
Ostrander to Castlerock	None	
Castlerock to Toledo	127 - 148	Do.
	164 - 168 + 50	
	172 - 189 252 - 270	Do. Do.
	252 - 270 304 - 348	D0.
	72 - 79	Chehalis.
	12 - 19	Chenans.

**TABLE 8.**—Locations on project where lineal shrinkage of soil together with intermingled rock is estimated to exceed 5 per cent

Locality	Station to station	Soil series
La Center to Woodland	933 - 937 1, 045+50-1, 058+50 1, 089 -1, 120	Aiken. Do. Do.
Woodland to Martins Bluff	162+50-185	Olympic.
Martins Bluff to Kalama	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	Do. Do. Do.
Kalama to Carrolls	12 - 33	Do.
Carrolls to Kelso	230 - 250 250 - 255 346 - 381	Do. Do. Do.
Castlerock to Toledo	390 - 421 449 - 498+50 127 - 148	Do. Do. Do.
	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	Do. Do. Chehalis.

The sample of Olympic clay taken at Station 174 in the sliding ground 4 miles north of Woodland on the Pacific Highway may be cited as an example to show the difference between the actual field shrinkage and the test shrinkage value. The sample passed through the 1-millimeter screen showed a lineal shrinkage of 14.1 per cent (a singularly high value). A sample of unscreened soil from exactly the same location, with some sand and small pebbles present, showed a lineal shrinkage of only 8.2 per cent, thus showing how

materially the shrinkage is reduced by relatively small quantities of coarse material.

The effect of various quantities of coarse material on the lineal shrinkage is further shown by field tests made on a sample of Cove clay in Oregon. The results of adding to this soil various percentages of coarse, medium, and fine sand are shown in Table 6 and Figure 4. It will be observed that this soil when tested with the coarse material excluded showed a lineal shrinkage of 13.46 per cent, which would class it as a very undesirable subgrade soil. Yet the addition of 1 part of medium sand to 5 parts of the screened soil is sufficient to reduce the shrinkage to practically 5 per cent and thus convert it into a fairly satisfactory material.

On the Pacific Highway the tests showed the soil to have a lineal shrinkage percentage greater than 5 per cent at the locations listed in Table 7. But within these sections an examination of the soil in the field showed that there were considerable areas in which the

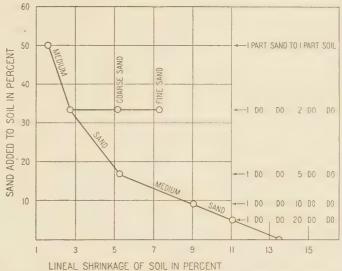


FIG. 4.—Results of tests made on a sample of Cove clay soil to show the decrease in lineal shrinkage resulting from the addition of sand

soil was only a fraction of the mantle rock. In these cases the actual shrinkage of the soil in the field was estimated from the test values and the observed field conditions, and it was finally concluded that the lineal shrinkage would probably exceed 5 per cent only in the sections listed in Table 8, the aggregate length of which was 48,350 feet or 9.2 miles, and only about 17 per cent of the 53-mile section. The soils in these sections, it will be noted, were mainly of the Aiken and Olympic series, in which the clay content, according to Table 5, is higher than in any other soils found on the project.

In making the above correction for the presence of coarse material in the soil the relative percentages of soil and rock were estimated and the resulting shrinkage was computed with the voids in the rock assumed at 50 per cent. For example, if the soil were found to have a lineal shrinkage of 8 per cent, and the mantle rock were composed of 70 per cent soil and 30 per cent rock with the soil filling the voids in the rock, it was computed that 55 per cent of the entire mass would shrink and the composite lineal shrinkage of the mass would be 4.4 per cent.

(Continued on page 115)

 $51790 - 25^{\dagger} - -2$ 

# EARTH PRESSURE AGAINST ABUTMENT WALLS MEASURED WITH SOIL PRESSURE CELLS

#### BY THE DIVISION OF TESTS, U. S. BUREAU OF PUBLIC ROADS

#### Reported by J. V. McNARY, Highway Bridge Engineer, U. S. Bureau of Public Roads

comparable results. Variation in results is caused mainly by variation in the values assigned to the constants of the formulae. Different authorities give constants for the same conditions of filling which show a wide range. A digest of the standard specifications of the several States, which are presumed to cover what might be termed average conditions, shows that formulae are employed which give results that range from the pressure that would be caused by a fluid weighing 15 pounds per cubic foot to that which would be caused by a fluid weighing 36 pounds per cubic foot.

These variations emphasized by the not infrequent incipient failure and the occasional complete failure of abutment and wing walls have given rise to the feeling that in many instances the constants are not properly chosen or that other factors which receive insufficient attention are of major importance.

The soil pressure cell,<sup>1</sup> developed by the Bureau of Public Roads, has made possible the measurement of the force exerted by a fill against an abutment or retaining wall under actual working conditions. Tests have been made with this instrument at the Bennings Road and Sixteenth Street bridges in Washington, D. C., on hydraulic fills of clay at the Arlington Experimental Farm, Arlington, Va., and at the Skellit Fork bridge, near Wayne City, Ill. Only the Six-teenth Street and Skellit Fork bridge tests are described here, but a single reading from each of the tests mentioned above with formulae from several handbooks, all reduced to equivalent fluid pressures, are shown in Figure 1 for purposes of comparison.

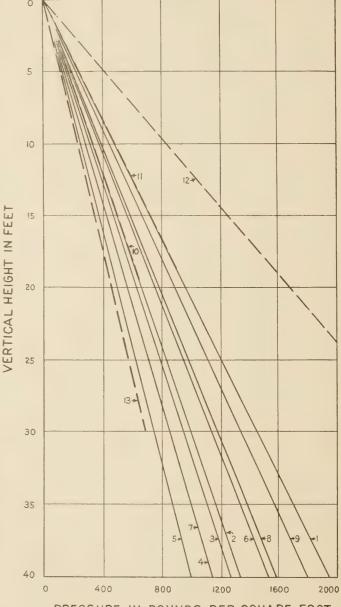
The conclusion drawn from these actual tests is that the pressure of earth against a retaining wall should not under ordinary conditions be assumed to be less than that which would be developed by a fluid weighing 30 pounds per cubic foot. By definitely showing that a direct relation exists between the high pressures measured and a condition of high moisture content prevailing at the time, the tests also indicate the importance of suitable provisions for draining the fill. Such provisions should be regarded as major features of the work of equal importance with the design and construction of the wall itself.

#### THE SIXTEENTH STREET BRIDGE TEST

The Sixteenth Street Bridge carries the street over Military Road. Military Road leaves the floor of the main valley and ascends to high ground to the east through a branch ravine and Sixteenth Street, descending at a uniform grade of about 5 per cent, from the high ground 1,500 feet to the south crosses this ravine and reaches the main valley floor about 1,000 feet north of the bridge site. Thus the bridge is located on a hillside and the topography is such that the south or up-

<sup>1</sup> For description of the soil pressure cell, see PUBLIC ROADS, vol. 3, No. 28, August, 1920.

THE different theories for determining the pressure hill abutment and wing walls intercept the ground of filling material against retaining walls now in water flow and the surface drainage from the long hill general use give, for the same assumptions, above. The abutments are founded on good shale and



#### PRESSURE IN POUNDS PER SQUARE FOOT

FIG. 1.—Pressures determined by Rankines formula for different kinds and conditions of filling compared with pressures determined by Bureau of Public Roads Soil Pressure cells. Results from Rankines formula shown by solid lines and dash lines show experimental results.

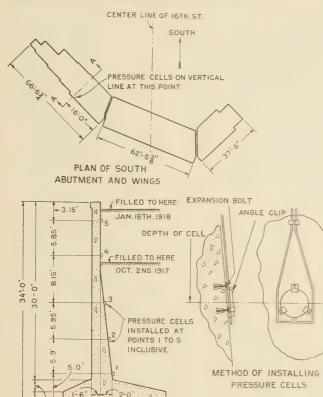
#### KEY

Worst case of "ordinary earth, wet; weight per cubic foot, 120 pounds; angle of repose, 25°." Equivalent to fluid weighing 48.7 pounds per cubic foot. Hool and Johnson Concrete Engineers Hand Book.
 Most favorable case of "ordinary earth, wet; weight per cubic foot, 100 pounds; angle of repose, 30°." Equivalent to fluid weighing 33½ pounds per cubic foot.
 Hool and Johnson Concrete Engineers Hand Book.
 Realining wall fill, weighing 100 pounds; per cubic foot; angle of repose, 30°.
 Equivalent to fluid sper cubic foot; angle of repose, 30°.
 Equivalent to fluid sper cubic foot. Author gives C=16.
 Equivalent to fluid weighing 32 pounds per cubic foot. Paaswell.

(4) Customary assumptions; fill weighing 100 pounds per cubic foot; angle of repose, 1½ to 1-33° 40′. Equivalent to fluid weighing 28.7 pounds per cubic foot.
(5) "Dry earth; weight per cubic foot, 100 pounds; angle of repose, 36° 53′." Equivalent to fluid weighing 25 pounds per cubic foot. American Civil Engineers Pocket Book.
(6) "Mud; weight per cubic foot, 100 pounds; angle of repose, 26° 34′." Equivalent to fluid weighing 38.2 pounds per cubic foot. American Civil Engineers Pocket Book.

lent to find weighing 35.2 points per cubic tool for the foot.
Book.
(7) "Sand, gravel, and clay; wet; weight per cubic foot, 115 pounds; angle of repose, 36° 53'." Equivalent to fluid weighing 28.7 pounds per cubic foot. American Civil Engineers Pocket Book.
(8) "Soil dumped into water; weight per cubic foot, 70 pounds; angle of repose, 15° 57'." Equivalent to fluid weighing 39.5 pounds per cubic foot. American Civil Engineers Pocket Book.
(9) "Clav dumped into water; weight per cubic foot, 80 pounds; angle of repose, 90 "Clav dumped into water; weight per cubic foot.

Engineers Pocket Book.
(9) "Clay dumped into water; weight per cubic foot. S0 pounds; angle of repose.
15° 57." Equivalent to fluid weighing 35 pounds per cubic foot. American Civil Engineers Pocket Book.
(10) Bureau of Public Roads tests, Benning Road Bridge, D. C. Equivalent to fluid weighing 33.4 pounds per cubic foot.
(11) Bureau of Public Roads tests, Sixteenth Street Bridge, D. C. Equivalent to fluid weighing 34.4 pounds per cubic foot.
(12) Bureau of Public Roads tests on hydraulic fill of clay. Equivalent to fluid weighing 84.5 pounds per cubic foot.
(13) Bureau of Public Roads tests, Skellit Fork Bridge, Wayne City, Ill.; low moisture content in filling material; no rain between time of filling and date of readings. Equivalent to fluid weighing 23.2 pounds per cubic foot.



-4-9" 12-9 17-6 SECTION A-A SHOWING TYPE OF CONSTRUCTION

AND LOCATION OF CELLS

2'-0' 2-0"

FIG. 2.—The plan of an abutment and a section of the wing wall of the Sixteenth Street Bridge

are constructed in three separate units. The breast walls or abutments proper are of mass concrete of the gravity type while the wings are of the reinforcedconcrete, cantilever type. No provision for draining the fill was made in either the abutment or wings. The filling material which was placed with hand shovels, was very thoroughly compacted by a force of men with hand rammers. The shovelers and rammers were so proportioned that the material was well tamped in horizontal layers of from 1 to 3 inches in thickness. Filling was started August 29, 1917, and by October 2, 1917, had been carried up to a point 6.85 feet above cell No. 3 where work was discontinued. It was resumed the first of the year and filling was completed by January 18, 1918. Figure 2 shows the plan of this abutment and a section of the wing wall.

Five standard soil-pressure cells were placed back of the southeast wing wall. As the installation was made after the wall was completed it was not possible to set the faces of the cells in the plane of the back of the wall; instead the cells and their connections had to be attached to the back of the wall with expansion bolts. The location of the cells and the method of installing them are also shown in Figure 2.

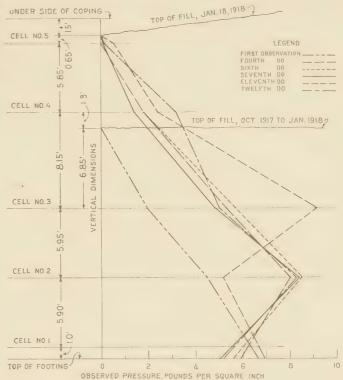


FIG. 3.—The observed pressures on the soil pressure cells used in the Sixteenth Street Bridge test

From October 2, 1917 to January 27, 1919, 12 ob-servations were made at this bridge, the first 3 during the interval while work was suspended. The pressures read on the soil pressure cells are given in the following table and are shown graphically in Figure 3.

Observa-	Duta	Pressures as determined by pressure cells								
tion	Date	No. 1	Ne. 2	No. 3	No. 4	No. 5				
1 2 3	1917 Oct. 2 Nov. 12 Dec. 4	Pounds per square inch 6, 3 6, 3 6, 3		Pounds per square inch 1, 95 2, 2 2, 1	Pounds per square inch	Pounds per square inch				
456 678910111	1918 May 4 May 9 May 14 June 17 June 28 Aug. 8 Oct. 11 Dec. 20	6, 2 6, 6 (4) 5, 4 5, 5 5, 9 5, 8 6, 65	$\begin{array}{c} 8. \ 0 \\ 8. \ 4 \\ 8. \ 5 \\ 8. \ 4 \\ 8. \ 9 \\ 8. \ 5 \\ 5. \ 15 \end{array}$	5.3 5.7 5.7 5.0 4.8 4.9 1.8 9.15	<sup>2</sup> 1. S 1. 6 1. 8 1. 4 (5) 0 1. 7 (5) (6)	(3) 0, 2 0, 1 0, 7 0, 1 0, 7 0, 1 0, 5 0, 55				
12	1919 Jan. 27	5, 6	8. 28	5, 00	7 3. 2	0, 15				

Air pressure ran to about 5 pounds per square inch before a short circuit was

Air pressure rat. Air discovered.
 Cell No. 4 slightly clogged.
 Cell No. 4 slightly clogged.
 Two feet broken off of wire pipe.
 Air pressure exceeded the earth pressure hefore a short circuit was discovered.
 Readings a few minutes later showed only 1.5 pounds per square inch. Cell should return to normal after fill readjusts itself.
 Wire pipe broken, pipe system partially clogged.
 Air pipe closed.
 Reading taken on wire pipe, pipe almost closed.

The absence of any definite increase of pressure on cell No. 1 from the increased depth of fill is probably due to the internal friction of the filling material, since this cell is only one foot above the top of the at the top about two inches, thus confirming the concrete footing which slopes away from the back of the wall.

In the eleventh observation an unusually low pressure on cell No. 2 is accompanied by an unusually

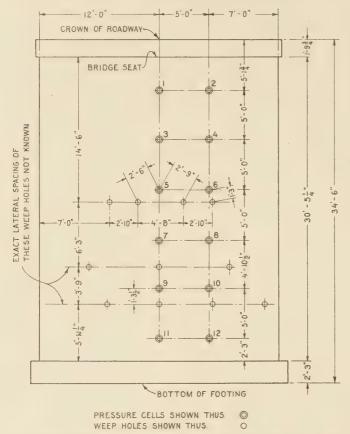


FIG. 4.—The location and spacing of the soil pressure cells used in the Skellit Fork Bridge test

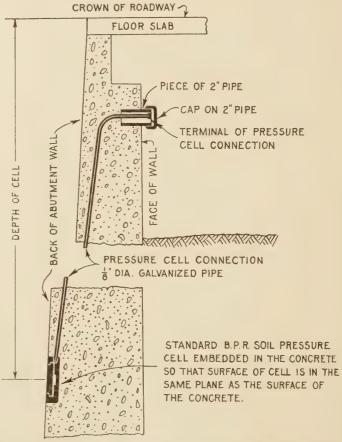
high pressure on cell No. 3. This is believed to be due to readjustment within the fill. It is probable that the fill in the region of cell No. 2 subsided as the result of natural consolidation while the upper material was partially supported by arch action against the abutment in the region of cell No. 3, thus relieving cell No. 2 of pressure while cell No. 3 was subjected to the increased pressure created by the arch action. The next observation gave a normal reading on cell No. 2 with a low reading on No. 3 and a high reading on cell No. 4, showing that in the process of consolidation the arching action was working toward the top of the fill and gradually disappearing.

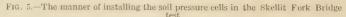
The weight per cubic foot of a fluid that would give a total pressure equal to the total observed pressure for each observation is given in the table following:

Obser- vation	Weight of equivalent fluid	Obser- vation	Weight of equivalent fluid
1 2 3 4 6	Pounds per cubic foot 47. 6 48. 8 47. 0 46. 4 48. 8 48. 3	7 8 9 10 11 12	Pounds per cubic foot 44, 2 44, 6 46, 3 45, 8 54, 4 48, 9

Although on good foundation material and of a cross-section that should satisfactorily support the ordinarily assumed loads, the wall has moved outward presence of the unusually high pressures shown by the pressure cells.

The filling material was of a clayey nature and the initial observation was undoubtedly affected by the thoroughness of the mechanical compacting while it was being placed. Continued high pressure, however, is most probably due to a high moisture content. As previously stated the wall is so situated that it intercepts both ground water flow and surface drainage and is not provided with any means of drainage. The joint between the wing wall and the abutment wall discharges seepage throughout its entire height showing that the fill becomes saturated to the top. Comparison with the Weather Bureau records shows that the higher pressures were observed after a period of several days precipitation and the lowest pressure at the end of a period of no precipitation. The highest pressure, shown by observation No. 11, was noted six days after a precipitation of 2.87 inches in the form of snow on unfrozen ground with the temperature above freezing each day.





#### SKELLIT FORK BRIDGE TEST

The test on the bridge over Skellit Fork was made by the Bureau of Public Roads in cooperation with the division of highways of the Illinois Department of Public Works and Buildings. The entire crossing consists of the bridge over the stream channel, and fills, on a level grade, raised a few feet above high water across the rest of the flood plain. The flood plain is subject to inundation practically every spring.

The abutment is of the Illinois standard reinforced Roads after which the installation was completed by U type, 32 feet, 3¼ inches from the top of the footing the Illinois division of highways. Two cells were to the grade line, and 24 feet wide on the face wall.

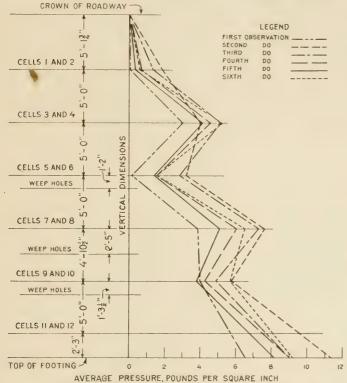


FIG. 6.-Average pressures on cells at the same elevation in the Skellit Fork Bridge

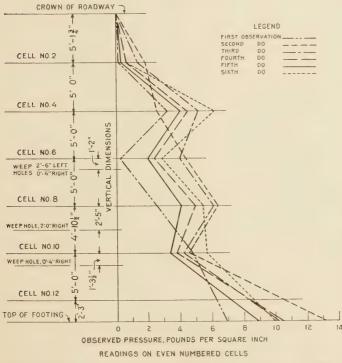


FIG. 7.-Observed pressures on the even-numbered cells in the Skellet Fork Bridge test

The Illinois standard practice in regard to methods of construction, drainage, and manner of placing the filling material were followed.

The installation was planned and the first cells placed by a representative of the Bureau of Public low. An explanation of this phenomena might be

used at each elevation in order to reduce the effects of local areas of high or low pressure. The location of the cells is shown in Figure 4 and the manner of installing them is shown in Figure 5. Observations were made jointly by representatives of the Bureau of Public Roads and the State division of highways. A total of six observations have been made up to the present time, the data from which are given in the following table:

Observation	Date	Pressures as determined by pressure cells (pounds per square inch) te						
		No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	
1	1921 Nov. 8	0.0	0, 1	2.86	3.2	0, 2	0. 2	
2 3 4 5	1922 Apr. 28 May 27 July 21 Aug. 28	$     \begin{array}{r}       1.77 \\       1.30 \\       0.73 \\       0.50 \\       \end{array}   $	$     \begin{array}{c}       1.87 \\       1.40 \\       0.70 \\       0.27 \\     \end{array}   $	5.6 5.37 4.76 4.28	2.53 5.13 4.52 4.05		4, 37 3, 97 2, 33 1, 93	
6	1923 June —	0. 57	0.70	4.50	6.15	0, 50	2.35	
Observation	Date	Pre	ssures as (pou	determi inds per	ned by i square i	oressure o nch)	ells	
		No. 7	No. 8	No. 9	No. 10	No. 11	No. 12	
1	1921 Nov. 8	5, 23	2, 56	3. 2	4.8	5.3	6, 25	
2. 3. 4. 5.	1922 Apr. 28 May 27 July 21 Aug. 28	8.86 8.47 7.20 6.15		$5.77 \\ 4.83$	$\begin{array}{c} 4.53 \\ 4.17 \\ 3.77 \\ 3.33 \end{array}$	8.92 7.30 6.82 6.50	10, 45 8, 30 8, 30 7, 15	

The first observation was made November 8, 1921. The filling had been completed but a short time and there had been no rain between the time of completion and the making of the observations, so that the data represent the pressure due to an artificially compacted filling having a low moisture content. As the filling was done at the close of the dry season and considerable moisture would evaporate during the process of handling and placing of the material it is probable that the moisture content of the fill was lower than it might be expected to be at any subsequent time.

7.50

June

5.75

8.63

The second observation was made April 28, 1922, within 24 hours after high water had receded from the abutment. The spring of 1922 was marked by heavy snows, long continued heavy rains, and excessively high water, and the stream was over its banks a number of times during the month before the observation was The water content of the fill therefore was made. probably as near to the point of saturation as would ordinarily be obtained in a roadway embankment and abutment fill.

No unusual conditions existed at the time of the third, fourth, and fifth observations which were made in May, July, and August of 1922. The sixth observation was made during the first week of June, 1923, shortly after the subsidence of the spring floods and the moisture content of the fill was probably considerably above the average. The observed pressures are shown graphically in Figures 6, 7, and 8.

The readings on cells Nos. 5 and 6 are exceptionally

found in the character and method of placing the fill in pend on the character of the filling material and lapse concerning these features are not available.

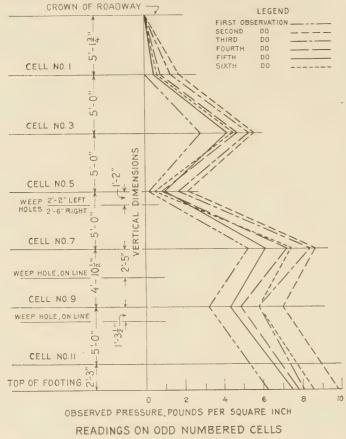


FIG. 8.—Observed pressures on the odd-numbered cells in the Skellit Fork Bridge test

In the second observation cells Nos. 2 and 4 exhibit the same phenomena as cells Nos. 2 and 3 at the Sixteenth Street bridge in the eleventh observation. On the subsequent observations these cells showed normal readings.

It is believed that the pronounced irregularities of the pressure curves may be accounted for in part by the method of drainage. The weep holes consist of openings through the wall without any provisions for ally decrease with the lapse of time so that after the conducting the seepage to them. It would be expected fill has reached its final settlement the total variation therefore, that the portion of the fill drained would be in pressure may be attributed to the fluctuations in immediately above the opening and its size would de- the water content of the filling material.

the vicinity of these cells, the possible interruption of of time. Examination of the curves shows the peaks the work for a considerable length of time near this of pressure to occur at those cells most distant from elevation, and the weather conditions. However, data the weep holes. The cells more distant from the weep holes show a greater increase in pressure when the moisture content of the fill is raised, and a greater reduction in pressure as the interval of time between the period of high moisture content and the time of observation increases.

> The weight per cubic foot of a fluid that would give a total pressure equal to the total observed pressure for each observation is given in the following table:

Observa- tion	Weight of equivalent fluid	Observa- tion	Weight of equivalent fluid
$\frac{1}{2}$	Pounds per cubic foot 23, 2 44, 1 40, 5	4 5 6	Pounds per cubic foot 34, 7 29, 8 38, 0

It will be noted that the lowest pressure was observed immediately after the fill was placed and was equal to that caused by a fluid weighing 23.2 pounds per cubic foot. The highest pressure occurred at the time of highest moisture content of the fill and was equal to that caused by a fluid weighing 44.1 pounds per cubic foot.

As the fill lost a part of its water content the pressures gradually decreased but did not go as low as the initial observation, although the fifth observation, which showed the next lowest pressure, was taken at the same time of year and when the fill, except for the solidification which had taken place during the year, was in practically the same condition. This pressure was equal to that caused by a fluid weighing 29.8 pounds per cubic foot.

Even after the fill had settled for a year and a half the pressure again became quite high when the moisture content increased, reaching a value equal to that which would be produced by a fluid weighing 38 pounds per cubic foot.

It is believed that the differences in pressure shown by the various readings are algebraic quantities made up of a gradual increase in pressure caused by the natural settling and compacting of the fill and an increase or decrease in pressure as the water content increases or decreases. The former factor will gradu-

# TRANSPORTATION OF MILK BY MOTOR TRUCK IN THE CHICAGO DAIRY DISTRICT

## A STUDY OF HIGHWAY UTILIZATION BY THE U.S. BUREAU OF PUBLIC ROADS

#### Reported by E. L. BROWNE, Agricultural Economist

#### REASONS FOR INCREASE IN MOTOR TRUCK DELIVERY

A PPROXIMATELY 44,000 8-gallon cans of milk were delivered daily to the city of Chicago during 1924 by 26 railroads, which carried 68 per cent of the supply, and 141 motor trucks, which transported 32 per cent. If any milk consumed in the city was delivered in any other way the amount was negligible.

Thirty years ago the bulk of the supply was brought into the city in wagons and distributed by the individual producers. The city had then less than half its present population. In the course of the next year or two the growth of the population and the extension of urban development into the surrounding country crowded the dairy farms back beyond a wagon's haul distance of the city, and by 1898, according to an early report of the department of health, a large part of the city's supply was being delivered by railroad, the report showing a daily rail delivery by 17 roads of 16,100 8-gallon cans.

Another change in the method of transportation began about 1904, when the electric railroads began to take over a portion of the business from the steam roads. The amount hauled by the electric roads increased from year to year until the competition of the motor truck began to make itself felt, and finally the truck compelled the discontinuance of electric-road shipments in 1924. The movement reached its height between 1915 and 1920, and the largest electric carrier in the Chicago tributary area held on until January, 1924, although its shipments had decreased from 179,022 8-gallon cans in 1920 to 80,322 in 1923. As shown by Table 1, the total daily delivery of

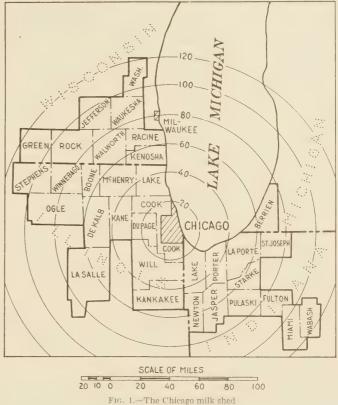
As shown by Table 1, the total daily delivery of milk to the city in 1910 was 31,245 8-gallon cans, of which 29,400, or 94 per cent, were transported by steam railroads; 600 cans, or 2 per cent, by electric railroads; and 1,245, or 4 per cent, by wagon. By 1924 the electric railroad and wagon shipments had ceased and only the steam railroads and the motor truck shared in the delivery of the 43,994 8-gallon cans, which were transported daily, the former with 68 and the latter with 32 per cent of the business. The motor truck had taken over all the business formerly handled by the electric roads and the wagons and a part of the business of the railroads, although the shipments of the latter remained practically the same in volume as they were in 1910.

TABLE 1.—Milk delivered daily to Chicago consumers, 1910 and1924

	19	10	1924		
Method of transportation	Number of 8-gallon cans	Per cent of total	Number of 8-gallon cans	Per cent of total	
Steam railroads Electric railroads Wagons. Motor trucks.	$29,400 \\ 600 \\ 1,245$	94 2 4	29, 904 14, 090	68 32	
Total	31, 245	100	43, 994	100	

It is not difficult to account for the change from wagon to motor truck delivery. The building up of a circle of suburban towns, golf courses, and subdivisions about the city has simply crowded the dairy farms back until it is no longer possible to make deliveries by wagon on account of the excessive time required for the haul.

As to the other business that has been developed by the motor truck—a part of it comes from areas within a 50-mile radius of the city which formerly were too far



distant both from the city and from the railroad

shipping points to be reached by wagon haul. The balance has been taken from the steam and electric railroads, mainly within the 50-mile zone, as a result of certain advantages possessed by the truck, among which the following are the most important:

1. The truck passes the producer's gate, thereby furnishing a service which can not be duplicated by the railroads.

2. The driver of the truck acts as the producer's agent from the farm to the city dealer and performs a marketing as well as a transportation service.

3. Shipment by truck instead of by railroad reduces the number of handlings from half a dozen or more to only two.

4. The trucks lose fewer cans than the rail carriers.

is effected on all milk trucked in by the elimination of the haul from the railroad milk platform to the city milk dealer.

As practically all of the business formerly handled by the electric roads originated within the short-haul zone, the advantages possessed by the motor truck have enabled it to make such inroads as finally to force the discontinuance of the electric service. The steam roads also have lost a considerable part of their shorthaul business, but by developing new territory beyond the normal trucking radius have kept the volume of their shipments up to the 1910 level. The evidence of this change in the character of the railroad business is the considerable increase of milk mileage reported by railroads operating in territories where motor vehicle competition is especially keen.

#### PRESENT SOURCES OF SUPPLY AND METHODS OF TRANSPORTATION

Chicago's milk supply is produced by 350,000 cows owned on 25,000 dairy farms located in northeastern Illinois, southern Wisconsin, and northwestern Indiana. (See fig. 1.) During periods of extreme shortage some

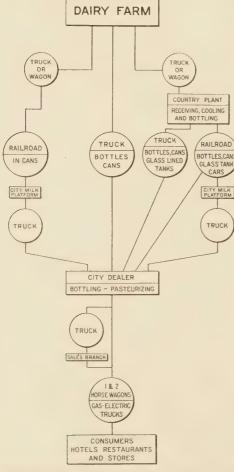


FIG. 2.—Diagram showing stages in the transportation of milk by rail and motor truck to the Chicago market

milk is shipped from eastern Iowa and southwestern Michigan.

Approximately 25 per cent of the milk produced is shipped directly either by road or railroad from the producer to the city milk dealer. The larger balance is received from the producers at country milk plants, most of which are operated and owned by the dealers, deliver both night's and morning's milk to the railroad

5. An estimated saving of 5 cents a hundredweight and which are classified according to their character and purpose as-

1. Country bottling plants, where milk is received, pasteurized, cooled, and bottled for shipment to the city

2. Receiving stations, where milk is weighed in. cooled, and prepared for shipment in cans or glass-lined tank cars or trucks.

3. Cream stations, which are smaller and less expensive stations, where cream is purchased and pasteurized.

The milk that is collected at these country plants and that which is shipped by railroad must first be hauled to the plant or railroad shipping point. This is called country hauling and is often accomplished individually or by groups of farmers who agree to carry the milk in turn or employ a driver to haul it. Then there is the man who makes a business of country hauling. He usually operates in territories of heaviest production and covers a regularly laid out route, employing for the purpose trucks during most of the year, but substituting horses in times of heavy snowfall. Practically all milk that is shipped by railroad is handled first on a country haul whether it passes through a country plant on its way to the city or not; that which is shipped by truck moves directly to the city except when it is received at a country plant. The 8 or 10 gallon can is the capacity in general use in this area.

The milk which is shipped directly to the city and that which is handled through country plants subsequently finds its way to the Chicago market by one of the following methods:

I. By truck.

- 1. Direct from the farm in 8-gallon cans.
- 2. From receiving stations in glass-lined tank trucks.
- 3. In bottles from certified milk farms.
- 4. In 8 or 10 gallon cans from receiving stations.
- II. By railroad.
  - 1. Direct in 8 or 10 gallon cans.
  - 2. From receiving stations in glass-lined tank cars.
  - 3. In bottles from country bottling stations.

4. In 8 or 10 gallon cans from receiving stations. The several methods of transportation, the number

of handlings, and the character of the containers used for each method are shown diagrammatically in Figure 2.

#### DELIVERY TIME AND REGULARITY OF TRUCK AND RAIL SERVICE

Country bottling plants.-The delivery time under this system from producer to consumer for the oldest portion of each day's supply-namely, the evening milking—is approximately 36 to 44 hours. The general practice is to take the evening's and morning's milk to the country plant between the hours of 6 and 9 a.m. At the plant it is weighed, clarified, pasteurized, cooled, and bottled in the forenoon. In the afternoon of the same day it is loaded into cars, iced, and shipped to the city. The cars are switched at once to the industrial sidings controlled by the dealers, unloaded directly onto their platforms, and transferred to the waiting wagons for morning delivery. The milk is in transit from four to six hours, depending on the length of the haul and the time consumed in making the railroad transfer.

Can shipments.—When the milk is pasteurized and bottled in the city the practice of the producer is to where it is picked up by a local milk train and trans- between the hours of 6.30 and 8.30 a. m. during the ported to the various city milk platforms. The aver- summer months and one-half to an hour later in age haul for can milk approximates 48 miles. The greatest distance from which regular milk trains carry milk in cans is 90 miles. Milk on such trains is seldom refrigerated. It is usually in transit from two to four in Figure 4. hours, and an additional hour is required for city hauling.

up from small milk platforms placed at intervals along ords of 141 trucks show that there is a marked correlathe roadside. During the summer months many trucks cover lanes and side roads, taking milk directly noted that the trucks operating from points 20 to 74



FIG. 3.-Truck with trailer designed to comply with the sanitary regulations of Chicago

and when the frost is coming out of the ground the bulk of the milk is hauled by the farmer to the hardsurfaced road where it is picked up by the truck. On a large milk route a 3<sup>1</sup>/<sub>2</sub>-ton truck can pick up a full load (80 to 120 cans) in one hour. After loading, the truck increases its speed for the remainder of the

TABLE 2.—Average trip time in hours for trucks of various capacities hauling in the various mileage zones

	Mileage zones										
Capacity of truck	5-9	10-14	15-19	20-24	25-29	30-34	35–39				
	Trip time										
Less than 1 ton	Hours 1	Hours	Hours	Hours	Hours	Hours	Hours				
1 ton 1¼ tons 1½ tons 2 tons			1 <sup>1</sup> ⁄ <sub>4</sub>	$1^{1/2}_{1^{1/2}_{1^{1/2}_{2}}}$	1½ 	2 3 3					
2 tons 3 tons 3 tons 3 tons 3 tons 5 tons Over 5 tons		11/2		2 $2^{1/4}$ $2^{1/4}$	$     \begin{array}{r}       2^{1}_{4} \\       3 \\       2^{3}_{4} \\       2^{1}_{2} \\       3     \end{array} $	3 2 <sup>1</sup> /2 3 2 <sup>8</sup> /4	3 3 3 <sup>1</sup> /2				
,		Mileage zones									
Capacity of truck	:	40-44	45-49	50-54	55–59	60-64	70-74				
		Trip time									
Less than 1 ton		Hours	Hours	Hours	Hours	Hours	Hours				
1 ton 1¼ tons 1¼ tons		$3^{1}_{4}_{3}$	31/2		31⁄2		41/ 41/				
2  tons $2 \frac{1}{2} \text{ tons}$ $2 \frac{1}{2} \text{ tons}$ 3  tons		$3^{1/2}_{1/4}$	.4	4 4	4 5	41/4					
3 1/2		$3\frac{1}{2}$ 4 $3\frac{1}{2}$	33⁄4 4	4 4 <sup>1</sup> ⁄ <sub>2</sub>	$55_{51/2}$	5					

shipping point between the hours of 6 and 8 a. m., trip to the city plant. Milk is usually picked up winter. An inclosed truck of the type required by the Department of Health is shown in Figure 3; and the points from which milk is shipped by truck are shown

Table 2 shows the average trip time of trucks of various capacities engaged in hauling milk in the various Trucked-in milk.—Trucked-in milk is usually picked mileage zones. The averages which are based on rection between capacity and speed. Thus it will be from the farm milk houses. In the winter months miles distant make a higher average speed. The relatively slower speed of trucks operating within the 20-mile zone is undoubtedly due to congestion and the frequency with which grade crossings are met. The latter handicap is especially noticeable on roads entering the city from the south.

#### BULK SHIPMENT

Bulk transportation, new as it is, is attracting more attention in Chicago than any other new feature of milk transportation. This method has developed along two lines—the tank truck and the tank car. Each is adapted to certain methods of marketing and each has a distinct sphere of operation.



FIG. 4.—Origin and method of transporting all milk originating within motor trucking radius of Chicago

Tank cars.—Tank-car delivery is especially suitable for dairies which are located on industrial sidings and which receive milk from country plants located directly on the railroad. In this case it is possible to load the milk directly from the country station, often by gravity, and to pump it from the car at the city storage plant. If either the dairy or the country station is not provided with rail facilities it is necessary to employ the tank truck as a connecting link, and in such a case it is preferable to use the trucks for direct delivery,

unless the distance is beyond the economic range of truck haulage.

Not all dealers, however, can make use of tank-car service, even when they have direct rail facilities, because the quoted rail rate is based on a minimum load of 40,000 pounds, and relatively few country



FIG. 5.-Map showing country plants served by railroad in the Chicago dairy district

plants can supply this amount daily throughout the year. It is not impossible, of course, to load a tank car at more than one bulk station, but if this is attempted the additional stations may not be handled profitably during the surplus season.

TABLE 3.—Railroad tank car installations in the Chicago dairy district

Stations	Dis- tance	Time en route	Rate per hun- dred- weight	Railroad	Num- ber of cars
Spring Grove, Ill. Avalon, Wis Plato Center, Ill Slinger, Wis. Freeport, Ill Bassetts, Wis. Big Foot Prairie, Ill.		Hours $3\frac{1}{2}-4$ 4 -6 $2\frac{1}{2}-3$ 6 -7 6 -7 4 5 -6	24	C., M. & St. P. do. C., M. & St. P. do. Via electric and C. & N. W.	
Algonquin, III. Capron, III. Round Lake, III. Marengo, III. <sup>1</sup> McHenry, III. <sup>1</sup> Woodstock, III. <sup>1</sup> Pearl City, III. <sup>1</sup>	$52.8 \\ 69.5 \\ 46.1 \\ 60.0 \\ 50.5 \\ 51.3 \\ 123.0$	$\begin{array}{r} 3\frac{1}{2} \\ 5 & -6 \\ 3\frac{1}{2} - 4 \\ 4 \\ 3\frac{1}{2} - 4 \\ 3\frac{1}{2} - 4 \\ 6 & -7 \end{array}$	21 24 21 	C. & N. W do C., M. & St. P C. & N. W do do C. G. W	41 44 C4 03 03 03 03

<sup>1</sup> Cars not yet in operation.

The tank car tends to extend the limits of the milk shed by providing relatively cheap transportation from distant points. Several are now being operated, for instance, into Wisconsin districts which have never heretofore shipped market milk to Chicago. The railroads are willing to quote reduced rates on the bulk shipments because the capacity of a tank car, which is approximately 51,000 pounds, is more than twice the capacity of a car loaded with 8 or 10 gallon cans. For example, the rate charged per hundredweight for milk shipped from Slinger, Wis., in tank cars is only 27 cents. (See Fig. 5.) Slinger is 117.5 miles from Chicago, and the rates for milk shipped in cans or bottles are 45 cents per hundredweight for milk in 10gallon cans, 49 cents for milk in 8-gallon cans, and 72 cents per hundredweight for bottled milk.

There are 14 tank-car installations in the Chicago district all of which are now in operation or shortly will be. The shipping distance for these installations varies from 45 to 130 miles, the shipping time from two and one-half to seven hours and the number of cars employed from two to four, as shown in Table 3.

Tank trucks.—The glass-lined tank truck is admirably suited for the hauling of milk from country stations to city plants, especially when neither is located directly on a railroad and when the distance is not beyond the economic range of truck haulage. Its service is limited to the picking up of a load of milk at a receiving station, although it is possible, as in the case of the tank car, to secure the load from more than one station. It can not be successfully used to collect small quantities of milk along the road, principally because the pooling of the milk of various producers in one tank prevents the proper sampling and checking of sour milk should there be any. Another reason is that the frequent opening of the tank would lead to contamination.

The capacities of the tanks range from 800 to 2,000 gallons, the most practical size being 1,250 gallons. Some of the larger tanks when loaded to capacity exceed the maximum highway weight limits in some States, and it has been found expedient for this reason to mount them on semitrailers. This distributes the load over six wheels and meets all regulatory restrictions. (See Fig. 6.)



FIG. 6.—The use of tank trucks and trailers has attracted considerable attention in the Chicago area

In the majority of cases tank trucks are owned by the city distributors, although a few motor trucking companies use them on a contract basis. It is not practicable to ascertain the cost of operating the trucks which are owned by the dairies. The rates charged by the hauling contractors are slightly higher than comparable rail rates for tank-car service. From Lowell, Ind., for example, the present tank-truck rate is 23 TABLE 6.—Number and capacity of tank trucks operating in the cents a hundredweight for the distance of 42 miles, as compared with a tank-car rate of 21 cents per hundredweight for distances of 40 to 45 miles. It is apparent, therefore, that a dairy operating its own trucks could easily equal the rail rate.

There are 20 glass-lined units operating over the highways in the Chicago area. A number were put into service during 1924 and there seems to be a growing tendency to convert country bottling plants within 40 or 50 miles of the city into receiving stations and transport the milk in bulk to city dairies and bottling plants. The principal reasons for this change are the high rail rates on bottled milk and the completion of many new highways within trucking radius of the city. Within the past two years no less than a dozen country bottling stations have been converted into bulk receiving stations for these reasons. Those well located within trucking range on good highways are using tank trucks, while the more distant stations are operating tank cars.

A list of the tank truck installations now in operation in the Chicago area is given in Table 4. All of these trucks operate within a radius of from 20 to 60 miles, the average length of route being 34.2 miles. In Tables 5 and 6 are shown the sizes of the tanks used on the trucks of the several capacities and the mileage zones in which the trucks of the various sizes are operated.

TABLE 4.—Tank truck installations in the Chicago dairy district

Receiving sta- tion	Route	Dis- tance	Oper- ating time to Chicago	Tank capac- ity	Num- ber	Capacity of truck
Wauconda, Ill	Rand Road via Milwaukee Ave- nue.	Miles 46	Hours 3 <sup>3</sup> ⁄4	Gallons 1, 500 1, 250 1, 250	2	5-ton trucks and 2 trail- ers.
Palatine, Ill	Northwest High- way and Mil-	33	$2\frac{1}{2}$	$1,250 \\ 1,250 \\ 1,250 \\ 1,250 $	1	5-ton truck and trailer.
Sollitt, Ill	waukee Avenue. Dixie Highway and Halsted	32	$2\frac{1}{2}$	1,000	1	3½-ton truck.
Monee, Ill	Street. Via Chicago Heights and	32	3	1, 500	1	7½-ton tractor and semi- trailer.
Mount Prospect, Ill.	Halsted Street. Northwest High- way.	20	2	1, 500	1	10-ton tractor and semi-
Crown Point, Ind.	Jackson Highway via Hammond.	32	$2\frac{3}{4}$	1, 500	1	trailer. 5-ton tractor and semi- trailer.
Ontarioville, Ill	do Via Lake Street do St. Charles Road via Roosevelt Read	42 25 22 50	2	$\begin{array}{c} 1,250\\ 1,250\\ 1,250\\ 1,250\\ 1,250\\ 1,000 \end{array}$	1 1 1 1	5-ton truck. Do. Do. 3½-ton truck. 2½-ton truck.
Orland, Ill	Road. Via Ninety-sixth and One hun- dred and eler- enth Streets and Vincennes Ave-	29	3	1, 500 1, 000	1	5-ton truck. 3½-ton truck.
St. Charles, Ill	nue. Geneva and Roose- velt Road.	45	31/2			10-ton tractor and semi- trailer.
Cloverdale, Ill	Lake Street	27	2	1,630 1,250	1 1	Do. 5-ton truck.

TABLE &	5Nu	umber an	d $c$	apacity	of	truck	s and	tractors	upon
wh	ich are	mounted	the	various	size	s of g	lass-lir	ied tanks	

	Number of trucks and tractors of various capacities							
Size of tanks (gallons)	2½ tons	3½ tons	5 tons	Over 5 tons	Total			
1,000 1,250 1,500	1	2 1	6 2	3	3 7 5			
1,630				$1 \\ 1$	1 1			
Total	1	3	8	5	17			

various mileage zones

	Number of trucks of various capacities					
Mileage zones	$2\frac{1}{2}$ tons	3½ tons	5 tons	Over 5 tons	Total	
20-29 30-39 40-49 50-59	1	1	4 2 2	1 1 3	6 4 5 2	
Total	- 1	3	8	5	17	

COMPARISON BETWEEN TANK CAR AND TANK TRUCK SERVICE

As previously stated the tank truck and the tank car have each their distinct field of service, the car serving best in the long haul areas especially from plants lying immediately upon the railroad, and the truck in the short-haul zones from plants located on good highways. Where facilities are available and



FIG. 7.-The tank trucks are often filled by gravity at the country stations

circumstances are such that either form of equipment could be used the truck has an advantage over the tank car because of the smaller investment required for tank-truck service. For a given quantity of milk delivered, less tank capacity is required for truck service than for rail service. This is due to the fact that the trucks can complete the round trip between the country receiving station and the city dairy in a day while the cars normally require more than one day.

The tank trucks move out into the country during the early morning hours and are filled at the collecting station, often by gravity, and usually in from 12 to 15 minutes. They leave the station for the city between 10.30 and 11 in the morning, after all milk from the surrounding country has been brought in and cooled, deliver their loads in the early afternoon and are then made ready for the return to the country the following morning.

The use of tank cars, on the other hand, requires that there shall be at least one extra car, generally two and sometimes three, for each car unloaded daily at the city plant. Within a radius of 40 miles two cars often suffice for a single installation. For greater distances, however, there is generally a car loading at the country station and another in transit for each car unloaded at the city end of the haul.

To illustrate the comparative investment required for the two types of equipment, assume that a city dealer receives 6,000 gallons of milk daily which can be shipped either by rail or by truck over hard-surfaced roads. If the milk is hauled in tank trucks, three

five 1,250-gallon tanks, and the cost of the outfit will be \$24,250. To transport the same quantity by rail will probably require three tank cars of 6,000 gallons each, and the cost will be \$45,000. If two tank cars can be made to serve the cost will still exceed that of the tank-truck outfit by 25 per cent.

The tank truck is more flexible for handling the variable output of country stations than the tank car. During the late summer and fall when milk production decreases the dealer operating tank trucks and trailers can suspend the operation of a truck or trailer, during slack periods. In the case of tank-car delivery the rates which apply to these shipments are for a minimum carload of 40,000 pounds. It is a serious matter in times of shortage to operate partly filled cars at the full rate, and it is, therefore, imperative to operate tank cars in connection with stations having a 40,000pound minimum volume.

#### MOTOR TRUCK AND RAIL MILEAGE AND RATES

Country hauling .- The rates charged for country hauling are directly proportional to the distance and condition of the roads on the various routes. From Table 7 it will be seen that those dairymen living along unimproved highways pay from 25 to 50 per cent more than those in sections where improved roads have been completed. The value of an improved road to a community can easily be measured in the light of these facts.

TABLE 7.-Rates paid for country hauling at various stations of a large Chicago dairy

Station	Types of roads	Dis- tance	Hauling charge per hundred- weight
Dundee, Ill. Herbert, Ill. Batavia, Ill. Byron, Ill. Wauconda, Ill. Mokena, Ill. Gurnee, Ill. Poplar Grove, Ill. Ringwood, Ill. Maple Park, Ill. Clinton, Wis. Brooklyn, Wis. Brooklyn, Wis. Bristol, Wis. Capron, Ill. Big Foot Prairie, Ill. Harvard, Ill. Crystal Lake, Ill.	Gravel and dirt. Concrete and gravel. Concrete and gravel. Mostly dirt, some gravel. Gravel and dirt. Concrete, gravel, dirt. Concrete, gravel, dirt. Concrete, gravel, dirt. Concrete, gravel, dirt. Concrete and gravel. Mostly gravel. High type of gravel. do.	$\begin{array}{c} Miles\\ 3-15\\ 3-12\\ 3-9\\ 3-9\\ 3-8\\ 5-10\\ 5-11\\ 3-9\\ 5-10\\ 3-10\\ 3-10\\ 3-12\\ 3-10\\ 3-6\\ 3-9\\ 3-10\\ \end{array}$	$\begin{array}{c} Cents \\ 12, 15, 18 \\ 15, 20, 25 \\ 15, 18, 20 \\ 15, 20, 25 \\ 10, 12, 14 \\ 20, 25 \\ 10, 12, 14 \\ 20, 25 \\ 15, 20, 20, 25 \\ 15, 20, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15, 20, 20 \\ 15,$

The rates range from 8 cents per 100 pounds for relatively short distances over improved roads to 25 cents for a 12-mile haul. There are, however, glaring inconsistencies in some of the rates charged for specific distances. Where the rates seemed high and out of line it was found that the trucks operated over roads which had not been improved. For example, the milk delivered to the station at Dundee is transported over gravel and concrete roads for distances of 3 to 15 miles at a rate of from 12 to 18 cents per hundred pounds, while twenty-five miles west of Dundee at Herbert the haulage rate over dirt roads for distances of from 3 to 12 miles is 20 to 25 cents.

# THE EFFECT OF TRANSPORTATION RATES ON THE EXTENSION OF THE MILK SHED

The phenomenal development of production to the is absorbed in the rate charged.

trucks and two trailers will be required to carry the northwest is largely due to the energetic work of certain railroads running through that section in securing and developing fluid milk shipments. While the railroads have tended to push the dairy district out beyond its present limits the motor truck has intensified production within fifty miles of Chicago and this has had a counter effect.

> The cost of shipping 100 pounds of milk in 10-gallon cans to Chicago by railroad is shown in Figure 8. By plotting the railroad rate at different shipping stations on the various railroads and connecting by means of a line the stations having the same rate, the rate zones for rail shipments to Chicago are outlined. The production of milk by counties in thousands of gallons is also shown. As shown by the map there is no uniformity in the system of rates.

> The largest portion of Chicago's milk supply is produced within 75 miles of the city, in the territory bounded by the rate zone of 40 cents per hundred pounds. There is sufficient milk produced in the zone

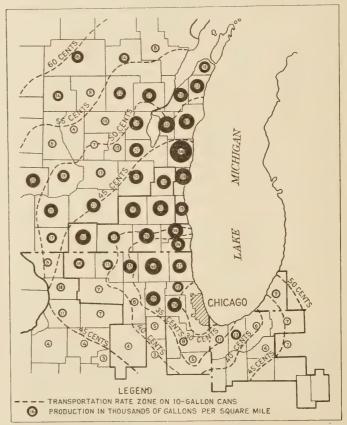


FIG. 8.—Map of the Chicago dairy district and tributary area showing the produc-tion of milk by counties in thousands of gallons per square mile. The cost per 100 pounds of shipping milk by rail in 10-gallon cans is indicated by the dotted lines forming the outer limits of the rate zones. Note the heavy production be-tween the 40 and 45 cent rate lines. Most of this milk is now condensed or made into butter or cheese

bounded by the transportation rates of 40 and 45 cents to meet all needs in the immediate future, and some of this milk is already finding its way to Chicago in glass-lined tank cars.

Truck and rail rates on direct shipments.-Milk transportation rates by truck conform quite closely to the rates charged by the rail carriers operating in the adjoining territory. It must be remembered, however, that on railroad shipments the dealer must pay the Transportation rates and the extension of the milk cartage from the railroad milk platform to his plant, shed supplying Chicago are rather closely related. in addition to the rail tariff. With the truck this cost Truck rates are more nearly proportional to distance than rail rates for the first 30 miles. The general tendency among the rail carriers is to charge a blanket rate for the first 25 or 30 miles and, for greater distances, a proportional increase according to distance. These characteristics of the truck and rail rates are illustrated by Figure 9 and the comparative rate schedule in Table 8.

TABLE 8.—Truck and rail rates on direct shipments

Railroad		Truck			
Distance	Rate on cans of not ex- ceeding 10 gallons capacity	Rate on cans of not ex- ceeding 8 gallons capacity	Distance	Range of rate per 8-gallon can <sup>1</sup>	Average rate per 8-gallon can
Miles 1-25	Cents 30 32 33 35 35 36	Cents 27 29 30 32 33	$\begin{array}{c} Miles \\ \hline 1-10 \\ 11-15 \\ 10-20 \\ 21-25 \\ 26-30 \\ 31-35 \\ 31-35 \\ 36-40 \\ 41-45 \\ 46-50 \\ \end{array}$	Cents 15 16-18 18-20 20-24 22-28 24-30 26-34 28-36 30-40	Cents 15 17 19 22 25 27 30 32 35

<sup>1</sup> Practically all cans on trucks in Chicago dairy district are of 8-gallon capacity.

While there seem to be inconsistencies in some of the truck rates for the same mileage zone, a tabulation of the rail rates would show even less uniformity. A close investigation of the truck rates reveals a marked increase in the rate where the truck route follows poor roads.

In the various sections of the dairy district there are as many different systems of computing rates for hauling milk as there are motor trucks. Certain operators charge by the gallon, others by the hundredweight, while the most common method is a stated rate per 8-gallon can. Still another method used by hauling contractors handling bulk shipments in tank trucks is to charge a stipulated amount for all milk up to 2,000 gallons. One dealer has a contract with a trucking company operating two tank trucks to haul his milk at the rate of 30 cents per hundredweight for a 50-mile haul. The railroad rate for this country plant is 33 cents per hundredweight, or 3 cents more than the truck rate, and, in addition, the city dealer saves the cost of cans and the cost of carting the milk from the railroad milk platform to the city plant. The trucking company owns the trucks and glass-lined tanks and assumes all road responsibility.

Basis for truck rates.—In determining the rate, the length of the haul naturally is one of the prime considerations; road conditions constitute another. The fact that milk in cans is very perishable and bulky must also be taken into consideration, and also the fact that where a complete delivery is made from the dairy farm or roadside platform to the city dealer a service is rendered which is not duplicated by the railroad. This additional service should be considered in fixing the rate. Practically no rates have been established on the basis of cost, plus a reasonable profit. A satisfactory rate must be one which is low enough to attract business and high enough to offer a reasonable profit. Where conditions do not permit the establishment of such a rate, a route should not be established.

#### THE VALUE OF HARD SURFACED ROADS

Good roads are a prerequisite to successful motor truck operation. The unfortunate operator who tries to maintain his service over highways which are virtually impassable for a part of the year finds that his daily operating costs far exceed the average normal expenses, and eventually he realizes that his profits are seriously affected. Very few operators appreciate the increased expense which results in this way from bad roads; but that there are some that do consider the condition of the highway in proportioning haulage charges is illustrated by the rates given in Table 9, which also prove the value of hard-surfaced roads in keeping down transportation rates.

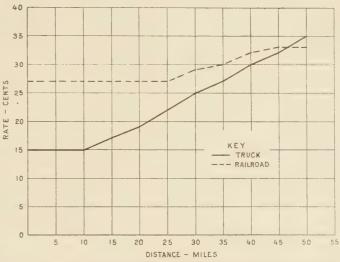


FIG. 9.--Diagram showing the average rates for the hauling of milk various distances into Chicago by motor truck and railroad

TABLE 9.—Road types and their effect on haulage rates

Station	Type of hauling	Type of road	Dis- tance	Hauling charge per hundred- weight
Garden Prairie, Ill.	From station to Chicago in cans.	Concrete	Miles 66	Cents 35
Herbert, Ill	Country hauling	Dirt and gravel.	3-12	15-20-25
Sollitt, Ill	From station to Chicago in tank truck.	Concrete	32	1 17. 15
Lake Geneva, Wis.		Concrete and gravel.	5-15	15-20
Lemont, Ill	"Pick-up" route	Dirt and con- crete.	19	36.4

111/2 cents a gallon.

As an instance of the value of hard roads, a large Chicago dairy, which had a receiving station on a rail line which was no longer operated, believed for a time it would have to abandon its plant. As the section in which the plant was located is a highly productive dairy district, the company made every effort to find another means of transportation. About this time the Rand road was completed, furnishing 46 miles of hardsurfaced road to the city. An installation of two tank trucks and two trailers is now operated daily between this station and the Chicago plant with the result that the highway has saved the closing down of the plant and the community retains a profitable place to market its milk.

As another instance, a large Chicago dairy operated glass-lined tank trucks between Chicago and their ranged from 8 to 75 miles. As shown in Table 11, country plant at Bassetts, Wis., a distance of 77 miles. Of this distance approximately 68 miles are hard surfaced and the remainder unimproved and extremely difficult to traverse during prolonged wet spells. The operation was very successful in good weather, but the installation finally had to be abandoned because of the miring of trucks in mud holes along the unsurfaced portion of the route in wet weather, and the milk is now hauled from this plant in railroad tank cars. The officials of the company state that the operation of tank trucks was successful in every detail except over the 8 or 9 miles of unimproved road. The regularity of service so essential in milk transportation could not be maintained under these adverse conditions.

Many highly productive dairy districts have been developed in communities which have inadequate rail service, by the building of hard roads which enable the motor truck to collect daily milk and other farm produce for the near-by city.

#### ZONES OF OPERATION AND KINDS OF TRUCKS USED

At the close of 1924 there were 141 motor trucks engaged in the transportation of milk into the city of Chicago. While these trucks are handling considerable milk from bulk receiving stations the largest volume comes direct from the producer. Much of this milk formerly moved by rail, uniced, in regular baggage cars from a zone the maximum radius of which was 75 miles. It is estimated that there are about 1,800 railway can shippers left and it is highly probable that the number will continue to decrease as the use of the motor truck increases.

Table 10 gives the amount of milk transported in cans, tank trucks, and in bottles and also the number of trucks engaged in each operation. It is highly significant to note that 17 tank units haul approximately 23 per cent of the trucked-in milk.

TABLE 10.—Methods of trucking milk and the daily amounts transported

Means of trans- portation	Units	ber of	Num- ber of gallons	Num- ber of trucks	Per- cent- age of total trucked- in milk	Aver- age num- ber of gallons per truck
"Pick-up" can truck.	8-gallon cans	10, 682	85, 456	122	76	700.4
	Various capacities 1.000-2.000 gallons.	20	26, 630	17	23	1, 566. 4
	Cases of 12 quarts each.	209	627	2	1	313. 5
Total			112, 713	141	100. 0	860

TABLE 11.—Number of milk trucks operating in the various mileage zones

Zone	Number of trucks	Percent- age of total number
Miles           0-9	$     \begin{array}{c}       1 \\       7 \\       47 \\       39 \\       26 \\       17 \\       2 \\       2     \end{array} $	Per cent 0.7 4.9 33.3 27.6 18.4 12 1.4 1.4
Total	141	100

The distances over which these trucks operated only eight trucks or approximately 5 per cent come from points less than 20 miles away. So much land has been subdivided and taken over by golf links that very little milk is produced within the 20-mile zone. The land given over to agriculture within this zone is devoted to truck gardening which is more intensive and profitable than dairying on such high-priced land. The largest number of trucks operate in the 20-29 mile zone while only four trucks or less than 3 per cent operate over 60 miles.

The motor units engaged in milk hauling are of varying capacities, ranging from <sup>3</sup>/<sub>4</sub>-ton trucks to 10-ton The  $2\frac{1}{2}$ -ton and  $3\frac{1}{2}$ -ton sizes are by far the tractors. most popular capacities as shown by Table 12. They are well adapted to the average route and can make excellent speed over hard roads after their load has been picked up.

TABLE 12.-Number of milk trucks, by capacities-Chicago dairy district

Capacity	Number of trucks	Percent- age of total number
Tons           1           1/4           1/2           2/2           2/4           3/2           3/2           3/2           0/ver 5           Total	$ \begin{array}{c} 1\\ 6\\ 4\\ 9\\ 43\\ 5\\ 42\\ 22\\ 5\\ 141 \end{array} $	Per cent 0, 7 4, 2 2, 8 6, 4 30, 5 3, 6 29, 8 15, 6 3, 6 

The following table gives the carrying capacity in cans of the various sizes of trucks:

TABLE 13.—Average number of 8-gallon cans loaded on trucks of various capacities

Capacity	Number of 8- gallon cans	Capacity	Number of 8- gallon cans
$\begin{array}{c} Tons \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 2 \\ 2 \\ 2$	20-25 30 35 40 50 60-70	Tons 3	70-90 80-120 100-140 150-200 150-200

#### RETURN LOAD BUSINESS NOT DEVELOPED

Very few milk truck operators carry any return load. Occasionally a load of feed or farm implements is carried, but this type of business has never grown to the proportions it has in a number of other cities, especially Baltimore. One reason is that the city is so large that it takes too much time to gather up a load. Another is that the success of a well-organized return-load movement depends largely on the establishment of a central freight depot, and as yet there has been no attempt to establish such a depot.

#### MILK TRUCK REGULATION

The Department of Health of the City of Chicago has recently made a thorough investigation with reference to transportation of milk into the city by motor truck.

milk by truck, in some instances, were quite un-satisfactory to the Health Department and in view of this fact it has been found necessary to enforce the following regulations:

1. All milk trucks used in the transportation of milk or cream must be completely inclosed, having permanent tops and sides constructed either of wood or incorporated city or village which levies such a tax. metal.

2. A list giving the names and post office addresses of all dairymen whose milk is hauled regularly and names of dealers supplied must be submitted to the department at least every 60 days.

3. A time schedule is to be arranged similar to that used by rail transportation companies, so that each farm will be reached at approximately the same time each day, thus obviating the necessity of milk standing out unprotected for any considerable length of time before the arrival of the truck.

4. Arrangements must be made to load all milk from raised covered platforms, whether it be on the farm or at certain other points where more than one dairyman loads his milk.

5. Trucks must be maintained in a clean and sani tary condition and be cleaned thoroughly after each day's use.

received in any better condition than rail shipments, tory condition. The real solution to the problem is yet marked improvement in quality has taken place more hard-surfaced roads which will allow trucks of since the establishment of loading platforms along the the larger capacities to operate freely at all seasons of highways. The truck has reduced the number of the year.

#### FIELD METHODS USED IN SUBGRADE SURVEYS

#### (Continued from p. 101)

#### RECOMMENDATIONS BASED ON THE SURVEY

In general the shrinkage of the soil even in sections included in the 9 miles referred to above was found to be of no serious consequence. It was decided, therefore, that the greatest attention should be devoted to ment. securing adequate drainage.

Before making recommendations as to the design of the pavement, the adjacent sections of paving in good condition were studied. Assuming soil conditions, traffic and climate to be the same on a pavement project in the same region, it is probable that the same removed or was too thin. This surfacing was placed general type would be adequate where similar conditions by the State, in line with its stage-construction policy, existed in the proposed project.

Salkum, Winlock, Kelso, and Felida series were compact. This impervious layer restricted drainage and made it necessary to recommend the laying of a grade line which would place the excavation beneath it. Otherwise deep side ditches should be provided. This was apparent especially in the Kelso formation in the vicinity of Ostrander. The impervious subsoil was from 2 to 8 feet below the surface, and beneath it was found a friable silt and fine sand stratified with some methods. The pavement which was completed in clay. This lower subsoil drains well and makes a hard, compact, nonshrinking subgrade.

through sand, solid rock, loose rock, etc. With the between La Center and Kalama where the thin edge, exception of some sliding ground, these materials, it was thick center  $(6''-7\frac{1}{2}''-6'')$  design was used. Wherdecided, should afford an excellent foundation for ever the soil was found to have a lineal shrinkage factor a pavement.

The methods and equipment used in picking up handlings to a minimum which lessens the chance of contamination greatly.

> There is no common carrier regulation of motor trucks of any kind at present in force in the State of Illinois, and the only license fees paid are the ordinary State motor truck license and the wheel tax. The latter is only paid where the truck is owned in some

#### **OVERLOADING**

There is a very small percentage of overloading in the milk hauling business. Most of the trucks are purchased with the view of taking care of the surplus milk produced in May and June, and they are, therefore, of sufficient capacity to carry their normal loads and come within all regulations. Some of the larger tank trucks were found to be overloaded but in all cases this has been remedied by mounting the tanks of large capacity (1,500 gallons or more) on semitrailers thereby distributing the load over six wheels.

Milk truck operators from northwestern Indiana are demanding truck legislation which will give them an idea of what lawful weights can be carried in the spring of the year when moderately loaded trucks are ordered from the highways. In order to operate at such times most Indiana operators find that they must own or hire surplus trucks of 1-ton (apacity, which While it is doubtful if milk shipped by truck is from the operator's point of view is a very unsatisfac-

> The Puget series vibrates under train traffic. This was especially noticeable at Ostrander where fills of this series have settled considerably and caused serious cracking and deformation of the reinforced concrete overhead crossing over a logging railroad. The quaking, however, was not considered sufficient to reduce materially the life of the proposed pavement provided the subgrade was permitted to reach ultimate settle-

The liberal use of culverts and tile drains and the construction of deep side ditches was considered to be the best means of preventing failures from inadequate drainage. Additional subbase seemed necessary only where the existing crushed stone surfacing had been when the grade was built, and in most places it was The immediate subsoils of the Olympic, Aiken, preserved intact to serve as a subbase for the new pavement.

Where the lineal shrinkage of the soil exceeded 5 per cent it was recommended that protective measures be adopted; and the three methods recommended were the use of the thickened-edge type of pavement, the building of a 4-inch subbase or the use of steel reinforcement.

The State adopted a combination of all three the fall of 1923 is 20 feet wide with a center thickness of 61/2 inches and an edge thickness of 9 inches on the From Woodland to Carrolls the road was built entire project with the exception of the 15-mile section in excess of 5 per cent the pavement was reinforced, except where the existing crushed stone surface was thought to be adequate to serve as a subbase.

in the fall of 1924, showed it to be in excellent condition.

#### **REPORT** FORM

The report form used on the Pacific Highway subgrade survey follows:

1. Brief description of highway.

- 2. Information in regard to adjacent roads.
  - (a) Location.(b) Type.
  - (c) Subbase and character of soil.
  - (d) Year built.
  - (e) Present condition.
  - (f) Summary.
- 3. Description of this project: Type, etc.
- 4. Topography.
- 5. Geological structure.
- 6. Soil types encountered.
  - (a) Data on borings.
  - (b) Results of soil analysis.
- 7. Drainage conditions.
- 8. Climatological data.
- 9. Traffic census.
- 10. Recommendations.
  - (a) Drainage—surface and subsurface.
  - (b) Pavement design—reinforcement or subbase.
- 11. Remarks.
- 12. Photographs.

#### CHANGE IN SOIL TESTING METHODS CON-TEMPLATED

In making a subgrade survey it is essential that the various soil types occurring along the proposed locations be determined, as well as the physical properties of the respective types. The determination of these two factors requires that a large number of soil samples be taken and analyzed in the laboratory.

It would seem advisable to adopt any means by which the time and labor involved in sampling and analyzing could be re uced to a minimum, and, as pointed out elsewhere in this issue, the surveys of the United States Bureau of Soils which cover a large part dried sand which is retained on a No. 50 sieve. of the United States would seem to be of inestimable value to the highway engineer for this purpose.

Unfortunately the test methods used by the Bureau of Soils, especially in the mechanical analysis test, differ from those which have been standardized in highway engineering laboratories. The former involve the use of millimeter sieves for separating the fractions of the soil, while the latter are based on sieves the meshes of which are measured in English units. On account of this difference in practice materials which are classified as clay, silt, loam, and sand by the Bureau of Soils are not are applied by highway investigators, and this difference stands in the way of a convenient use of the large amount of useful information acquired by the agriculturists.

The article published in this issue makes out a convincing case for the use of the Bureau of Soils bulletins. A casual inspection of the pavement a year later, It does not seem that a difference in method so slight and so easy to eliminate should be permitted indefinitely to embarass the utilization of such valuable and voluminous data; and the Bureau of Public Roads is contemplating a change in its methods of making the mechanical analysis which will bring them into conformity with the methods of the other Federal bureau. There are a number of considerations both for and against the change which will make it necessary to give the matter very careful consideration, and final action will not be taken until the advisability of the change has been fully demonstrated. In the meantime the bureau will welcome the advice and suggestions of highway and testing engineers either for or against the proposal.

#### A TEST FOR DETERMINING THE AMOUNT OF SHALE IN SAND USING A LEAD ACETATE SOLUTION

#### By P. M. Hegdal, Engineer of Tests, North Dakota State Highway Commission

During the summer of 1924 the writer developed a test for determining the amount of shale in sand by the use of a lead acetate solution. The advantage of the method, which is described below, lies in the fact that a very heavy solution is obtained which is not sluggish or sirupy. This is a very desirable quality as the thick liquid, if sluggish, prevents all fine particles of the sand from subsiding regardless of their specific gravity.

The description of the lead acetate method follows:

To about 2 kilograms of ordinary commercial acetate (sugar of lead) add about 600 or 700 grams of distilled water. Boil in a glazed pan into the top of which a standard testing sieve will fit, until it is all dissolved. This solution must be kept over a flame or hot plate while the testing is being done as at ordinary temperatures it is a solid. It should be kept near the boiling point and its specific gravity should be kept about 2.40 (approximately) by boiling off water to increase, and by adding distilled water to decrease its weight.

Use that portion of a 500-gram sample of washed

Sprinkle the sand to be tested into the hot solution, stirring in the floating sand. All the shale will float and can best be skimmed off with a spoon fashioned from a strip of 20-mesh brass screen 2 by 6 inches in size, which may be emptied by dipping it into a pan of hot water. The shale should then be washed in warm water till clearly dried and weighed, and the weight in grams divided by five gives the percentage of shale.

To recover the lead acetate, set a No. 50 sieve in the top of a second pan of the size mentioned above and identical with the materials to which the same names dump the hot solution into the sieve. The sand will be retained on the sieve and can be removed from it by washing with warm water.

If crystalline C. P. lead acetate is used, heat it without the addition of water to prepare the solution.

## ROAD PUBLICATIONS OF BUREAU OF PUBLIC ROADS

Applicants are urgently requested to ask only for those publications in which they are particularly interested. The Department can not undertake to supply complete sets nor to send free more than one copy of any publication to any one person. The editions of some of the publications are available for procuring additional copies, applicants are referred to the Superintendent of Documents, Government Printing Office, this city, who has them for sale at a nominal price, under the law of January 12, 1895. Those publica-tions in this list, the Department supply of which is exhausted, can only be secured by purchase from the Superintendent of Documents, who is not authorized to furnish publications free.

#### ANNUAL REPORT

Report of the Chief of the Bureau of Public Roads, 1924.

#### DEPARTMENT BULLETINS

- No. 105. Progress Report of Experiments in Dust Prevention and Road Preservation, 1913.
  - \*136. Highway Bonds. 20c.
  - 220. Road Models.
  - 257. Progress Report of Experiments in Dust Prevention and Road Preservation, 1914.
  - \*314. Methods for the Examination of Bituminous Road
  - Materials. 10c. \*347. Methods for the Determination of the Physical Properties of Road-Building Rock. 10c.
  - \*370. The Results of Physical Tests of Road-Building Rock. 15c.
  - 386. Public Road Mileage and Revenues in the Middle Atlantic States, 1914.
  - 387. Public Road Mileage and Revenues in the Southern States, 1914. 388. Public Road Mileage and Revenues in the New
  - England States, 1914.
  - 390. Public Road Mileage and Revenues in the United States, 1914. A Summary.
    407. Progress Reports of Experiments in Dust Prevention
  - and Road Preservation, 1915. \*463. Earth, Sand-Clay, and Gravel Roads.
  - 15c.
  - \*532. The Expansion and Contraction of Concrete and Concrete Roads. 10c.
  - \*537. The Results of Physical Tests of Road-Building Rock in 1916, Including all Compression Tests. 5c.
  - \*583. Report on Experimental Convict Road Camp, Ful-ton County, Ga. 25c.
  - \*586. Progress Reports of Experiments in Dust Prevention and Road Preservation, 1916. 10c.
  - \*660. Highway Cost Keeping. 10c. \*670. The Results of Physical Tests of Road-Building Rock
  - in 1916 and 1917. 5c. \*691. Typical Specifications for Bituminous Road Materials. 10c.
    \*704. Typical Specifications for Nonbituminous Road

  - Materials. 5c. \*724. Drainage Methods and Foundations for County Roads. 20c.
  - Portland Cement Concrete Roads. 15c. \*1077.
  - \*1132. The Results of Physical Tests of Road-Building Rock from 1916 to 1921, Inclusive. 10c.

- - adopted by the American Association of State Highway Officials and approved by the Secretary of Agriculture for use in connection with Federal-aid road work
  - 1279. Rural Highway Mileage, Income and Expenditures, 1921 and 1922

#### DEPARTMENT CIRCULAR

No. 94. TNT as a Blasting Explosive.

#### FARMERS' BULLETINS

No. \*338. Macadam Roads. 5c. \*505. Benefits of Improved Roads. 5c.

#### SEPARATE REPRINTS FROM THE YEARBOOK

- No. \*727. Design of Public Roads. 5c.
  - \*739. Federal Aid to Highways, 1917. 5c.
  - \*849. Roads. 5c.

No.

#### OFFICE OF PUBLIC ROADS BULLETIN

No. \*45. Data for Use in Designing Culverts and Short-span Bridges. (1913.) 15c.

#### OFFICE OF THE SECRETARY CIRCULARS

- 49. Motor Vehicle Registrations and Revenues, 1914.
- 59. Automobile Registrations, Licenses, and Revenues in the United States, 1915.
- 63. State Highway Mileage and Expenditures to January 1. 1916.
- \*72. Width of Wagon Tires Recommended for Loads of Varying Magnitude on Earth and Gravel Roads. 5c.
- 73. Automobile Registrations, Licenses, and Revenues in the United States, 1916.
- 161. Rules and Regulations of the Secretary of Agriculture for Carrying out the Federal Highway Act and Amendments Thereto.

# REPRINTS FROM THE JOURNAL OF AGRICULTURAL RESEARCH

- Effect of Controllable Variables Upon Vol. 5, No. 17, D-2. the Penetration Test for Asphalts and Asphalt Cements. Apparatus for Measuring the Wear of
- Vol. 5, No. 20, D-4. Concrete Roads.
- A New Penetration Needle for Use in Vol. 5, No. 24, D-6. Testing Bituminous Materials.
- Vol. 10, No. 7, D-13. Toughness of Bituminous Aggregation Vol. 11, No. 10, D-15. Tests of a Large-Sized Reinforced-Con-crete Slab Subjected to Eccentric Con-

\* Department supply exhausted.

Massachusetts Michigan Minnesota Nevada New Hampshire New Jersey New Mexico New York North Carolina North Dakota Oklahoma Oregon Pennsylvania Rhode Island South Carolina South Dakota Vermont Virginia Washington West Virginia Wisconsin Waxoning Hawaii TOTALS Alabama Arizona Arizona California Colorado Connecticut Delaware Florida Georgia STATES Mississippi Missouri Montana Nebraska Iowa Kansas Kentucky Louisiana Maine Maryland **Tennessee** Idaho Illinois Indiana Texas Utah 1,017,251,11 5,095,419,51 3,899,977,79 3,899,977,179 3,899,977,179 2,886,655,986 6,022,443,42 1,8,759,11 1,8,759,11 1,8,759,11 1,8,759,12 2,965,965,67 4,31,04,69 1,524,398,25 2,965,995,45 1,524,498,26 1,524,499,26 2,611,336,46 1,100,65,48 1,100,55,48 1,100,5 33 BALANCE OF FEDERAL AID FUND AVAILABLE FOR NEW PROJECTS 8 2,290,029.3 2,018,786.7 1,414,428.7 3,800,831.4 2,477,399.5 1,331,627.9 1,331,627.9 1,331,627.9 1,331,627.9 1,253,164.1 1,253,164.1 1,253,164.1 1,253,164.1 2,003,887.2 3,887.2 3,887.2 2,074,440.1 2,555,903,7 2,104,656,5 1,557,253,1 1,072,768,6 1,323,214,5 1,323,214,5 1,323,214,5 1,323,214,5 1,323,214,5 1,323,214,5 3,700,506,1 768. 254. 80 224.8 236.2 43.4 6.2 6.2 6.2 6.2 6.2 10.1 10.1 117.4 117.4 112.4 10.0 8 6.2 8 8 6.2 1146.41146.4 1146.4 11 MILES 185.3 8.9 655.4 822.3 90.3 54.2 2195.3 FOR 146, 749, 54 170, 502, 48 873, 572, 58 98, 151, 61 98, 151, 61 332, 834, 75 94, 575, 00 94, 575, 00 15, 5475, 00 15, 5475, 00 258, 867, 68 457, 695, 00 457, 695, 00 457, 695, 00 175, 555, 211, 15 255, 211, 15 255, 211, 15 255, 211, 15 255, 221, 18 
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 211 UNITED STATES DEPARTMENT OF AGRICULTURE Federal aid \* PROJECTS UNDER CONSTRUCTION 
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 116, 450, 912.650

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